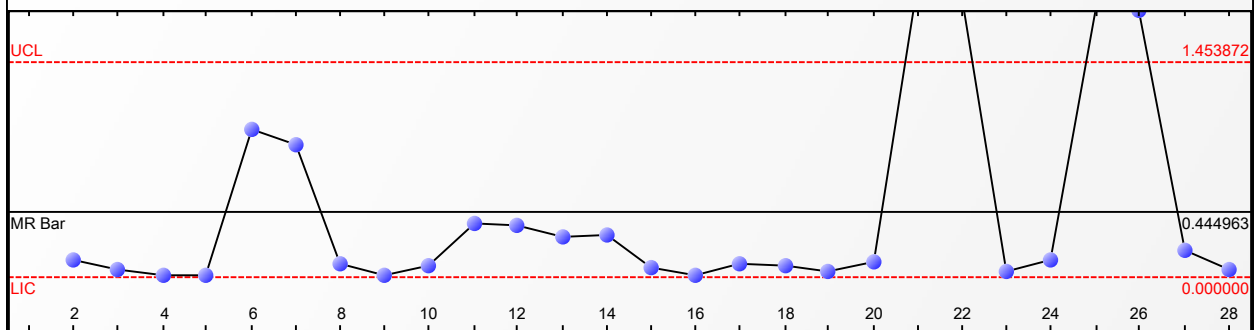
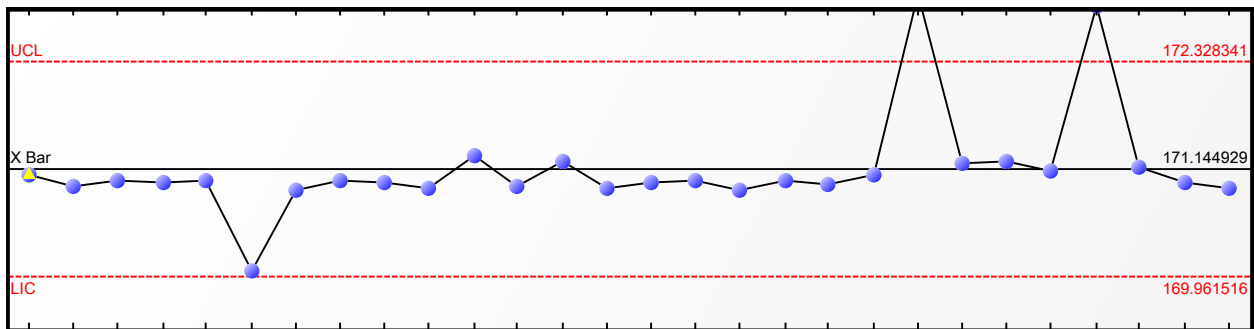
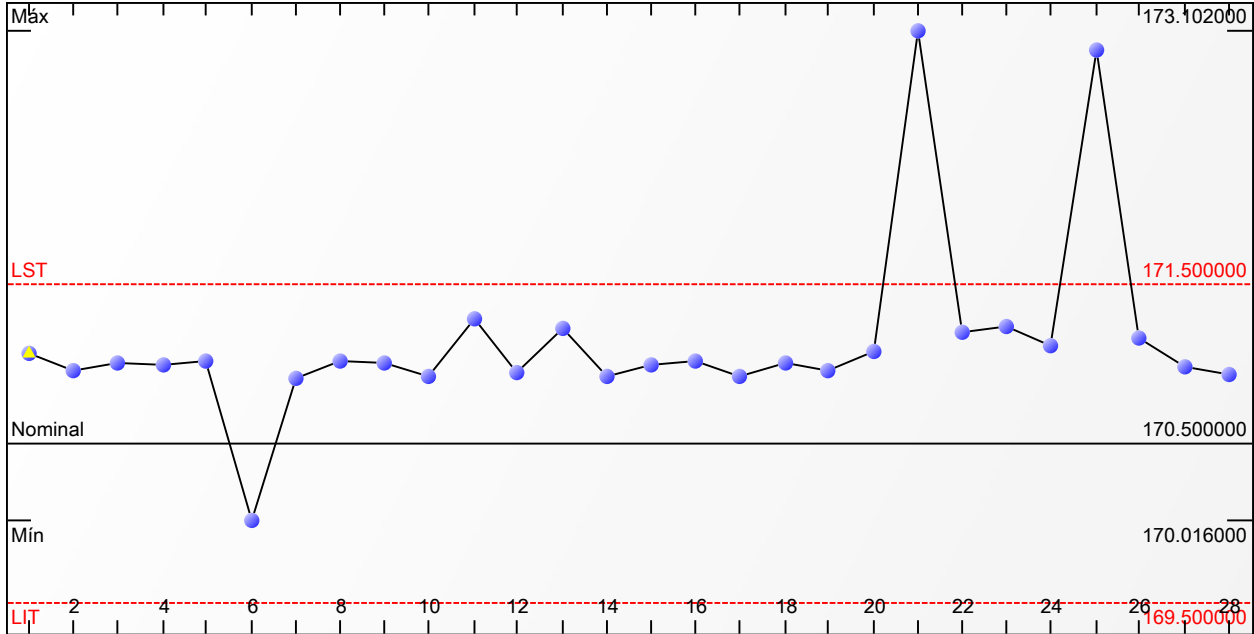


### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Dx\_Tolerância-DSTNCE



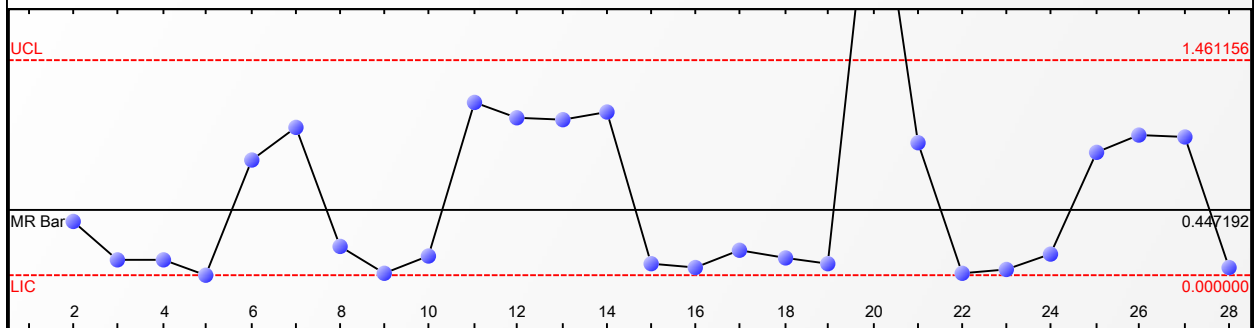
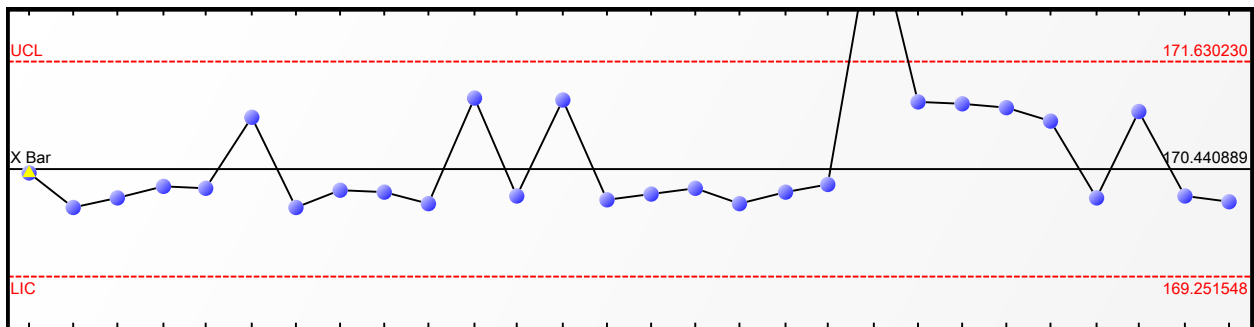
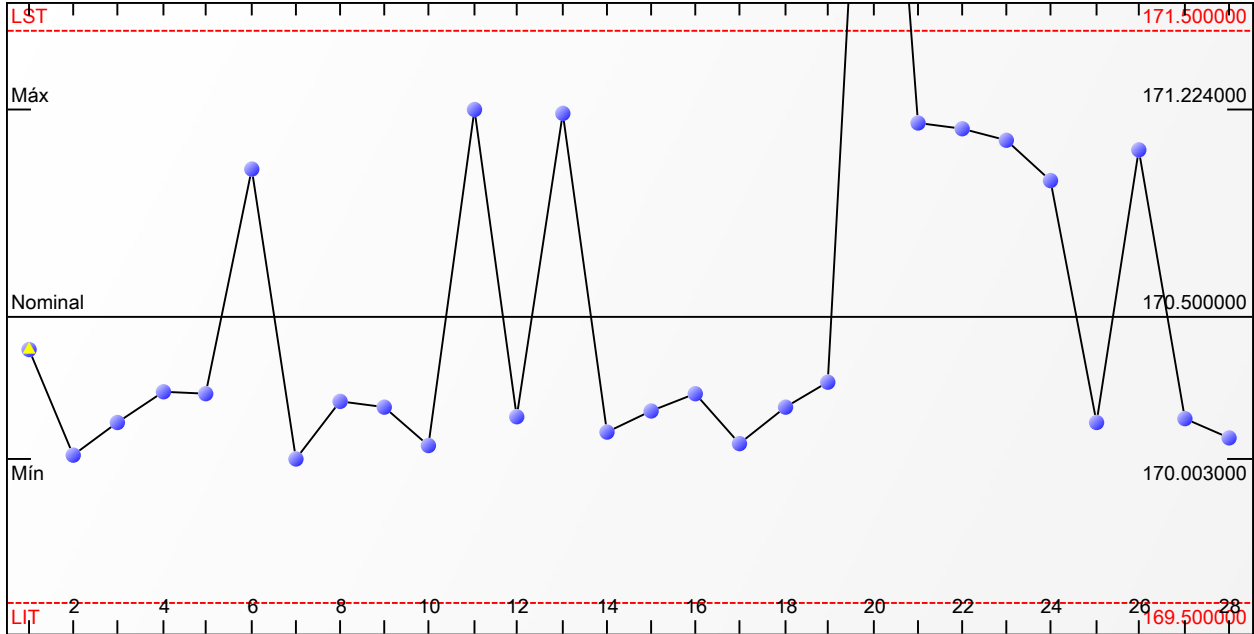
Cpk: 0.300040

Ppk: 0.204635

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Dy\_Tolerância-DSTNCE



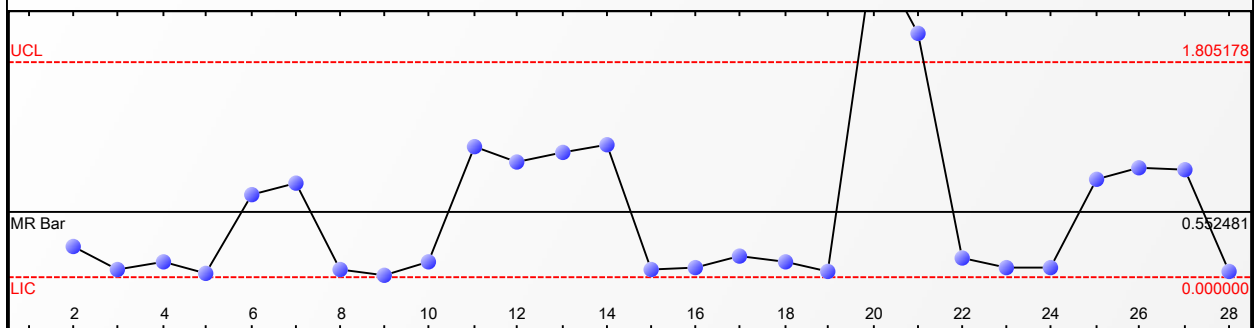
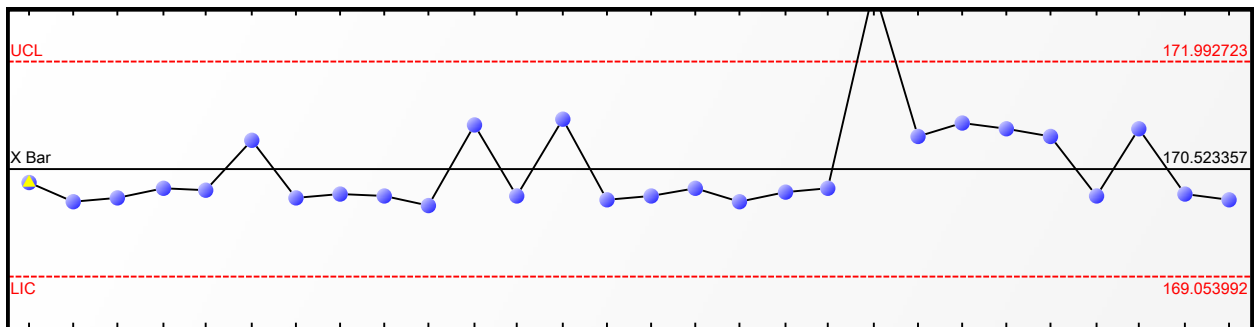
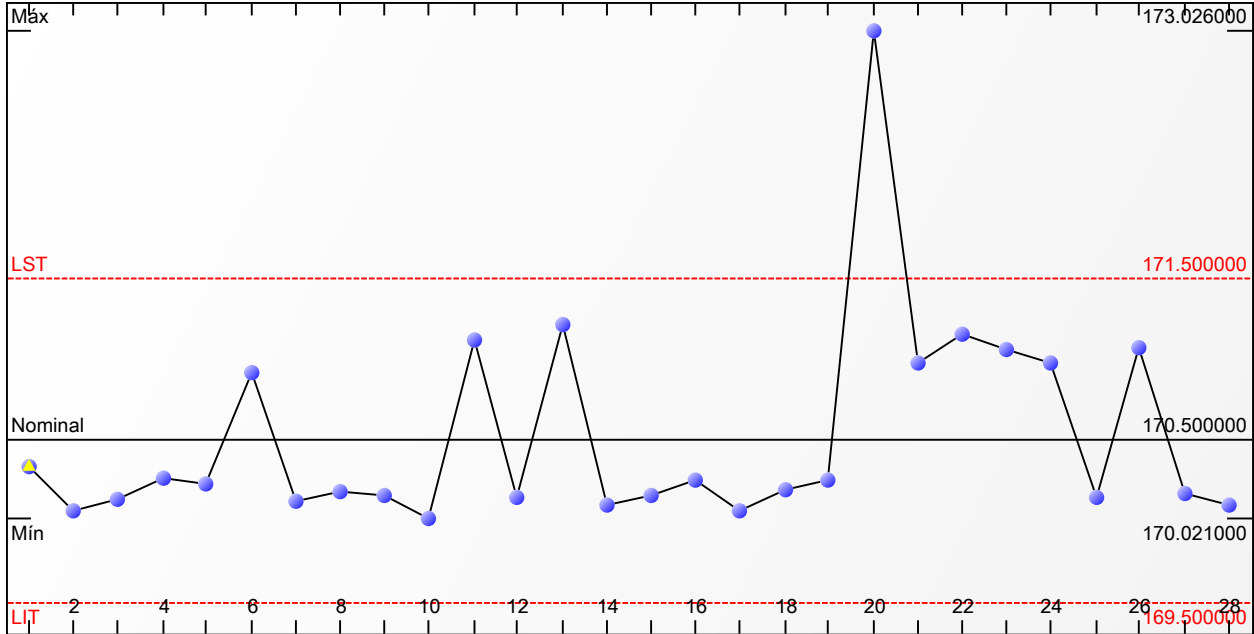
Cpk: 0.791101

Ppk: 0.683463

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Ly\_1 Length Toleranc-DSTNCE



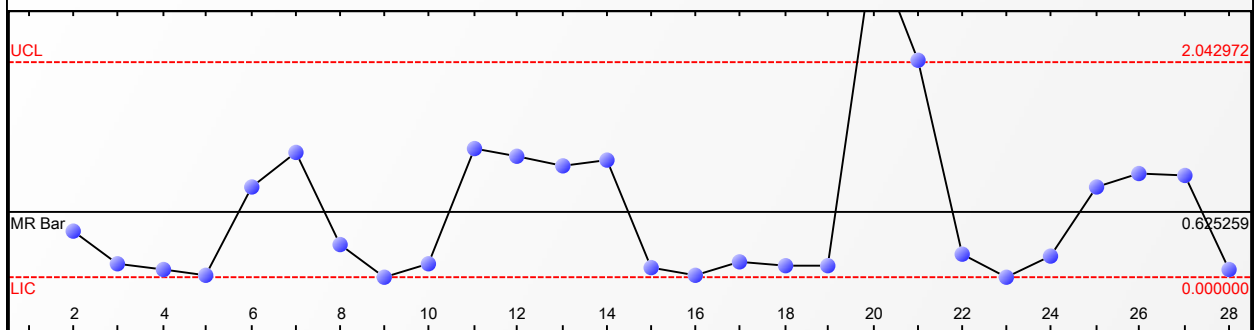
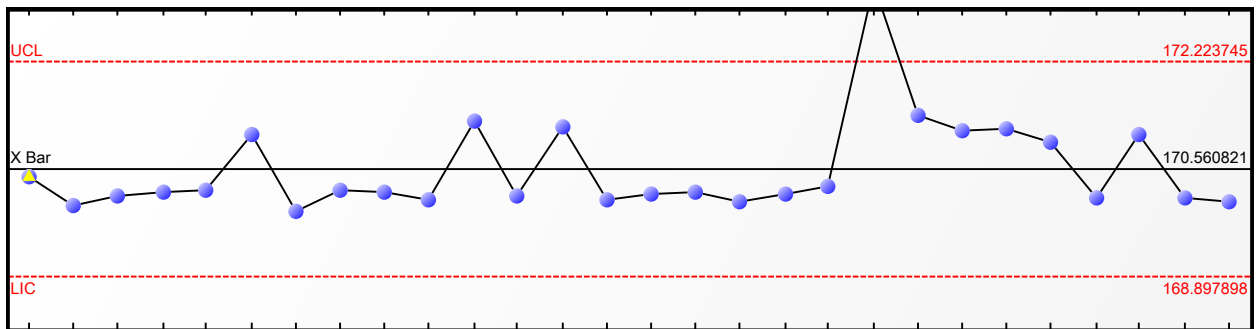
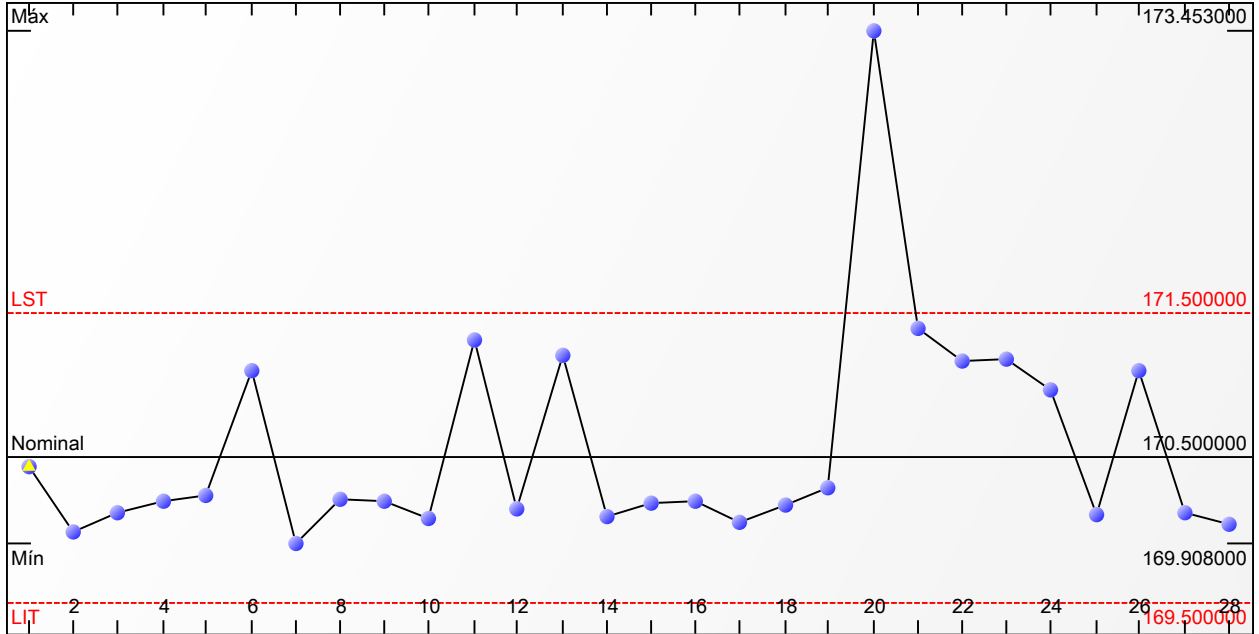
Cpk: 0.664670

Ppk: 0.505145

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Ly\_2 Lenght\_Toleran-DSTNCE



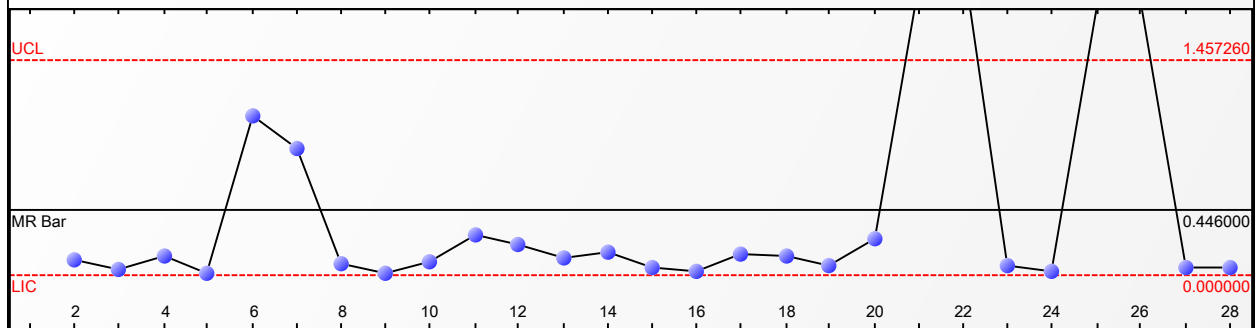
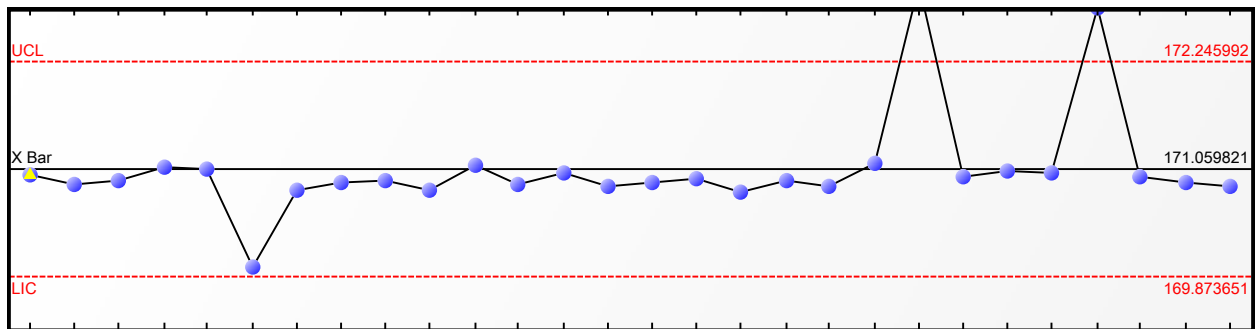
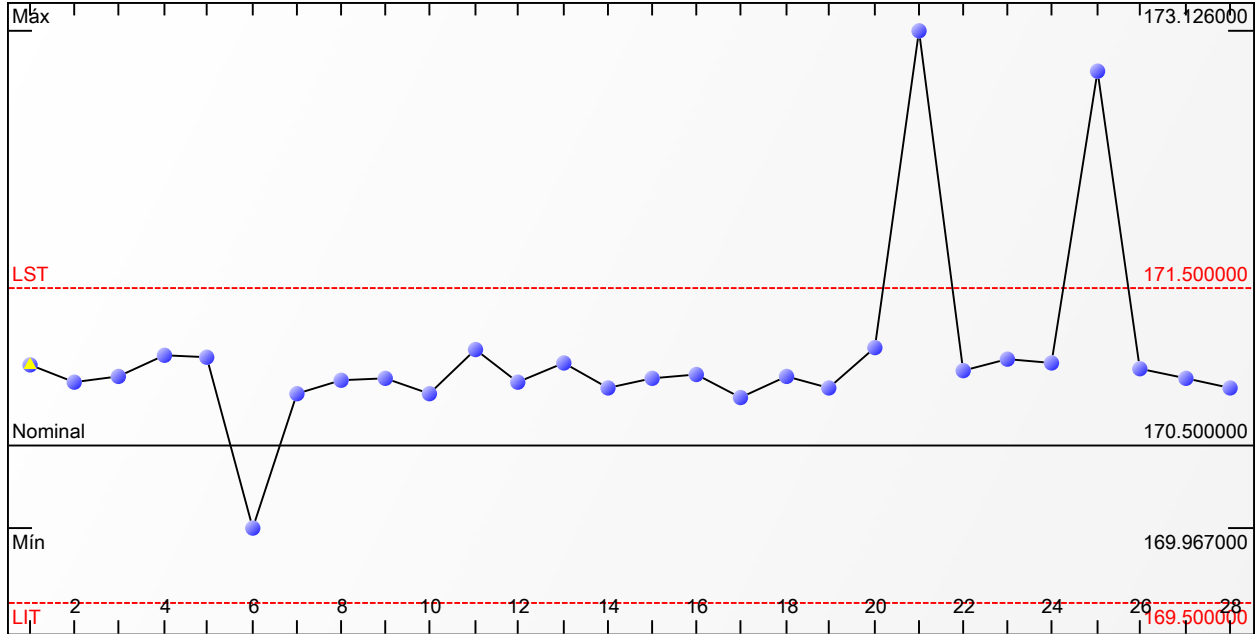
Cpk: 0.564776

Ppk: 0.419488

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Lx\_1 Lenght\_Toleran-DSTNCE



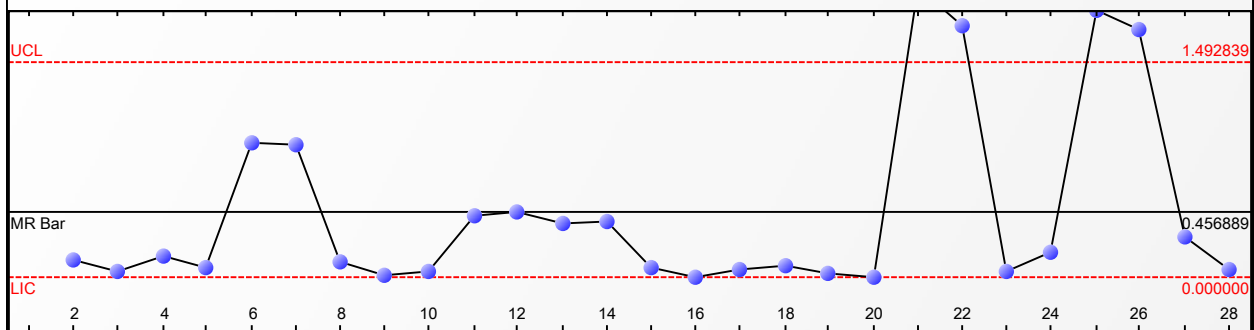
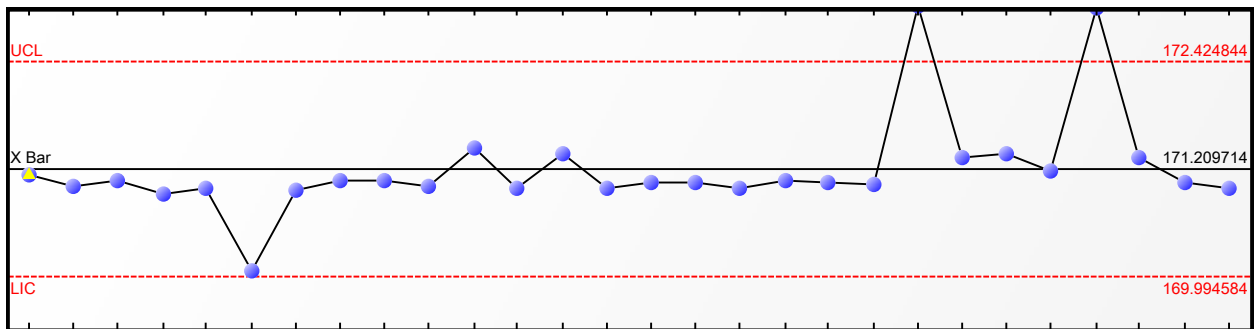
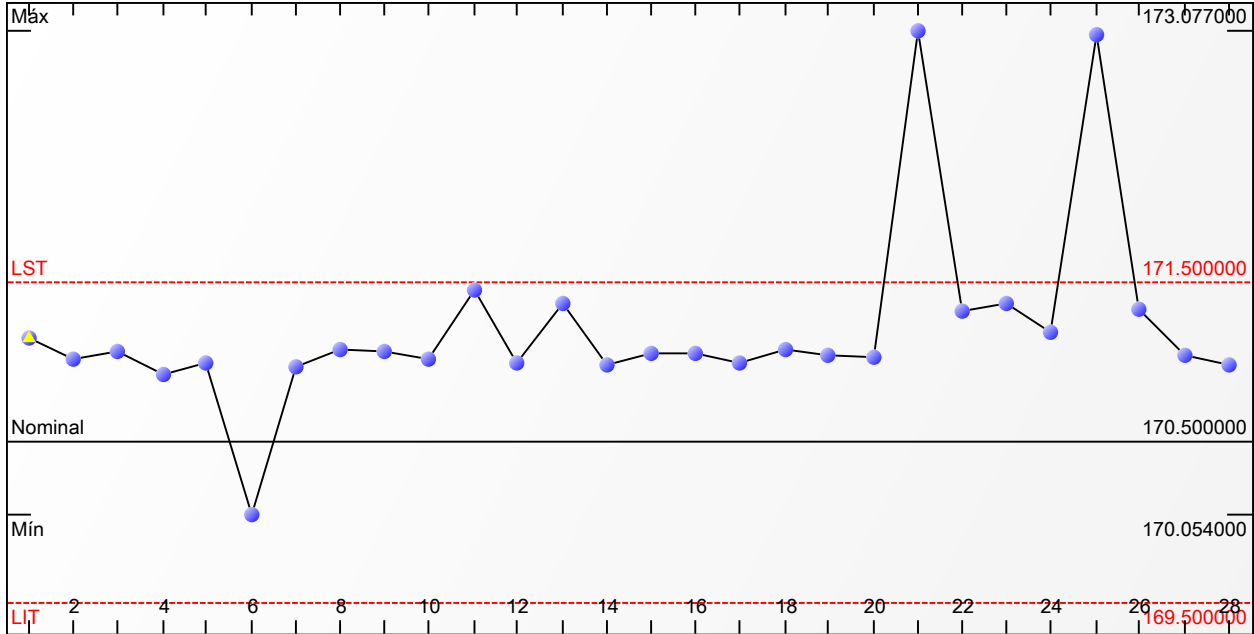
Cpk: 0.371092

Ppk: 0.250402

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Lx\_2 Lenght\_Toleran-DSTNCE



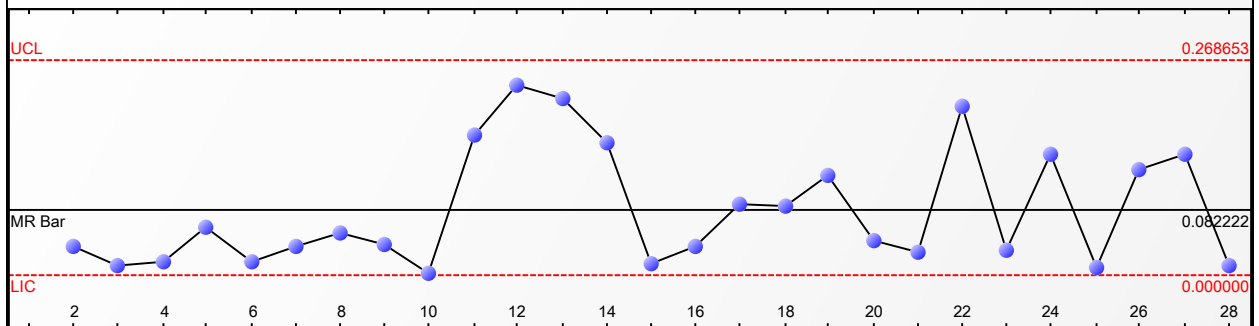
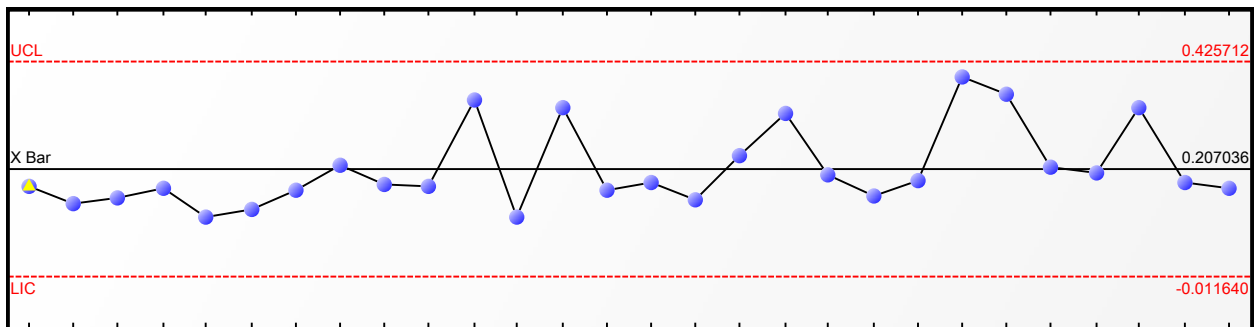
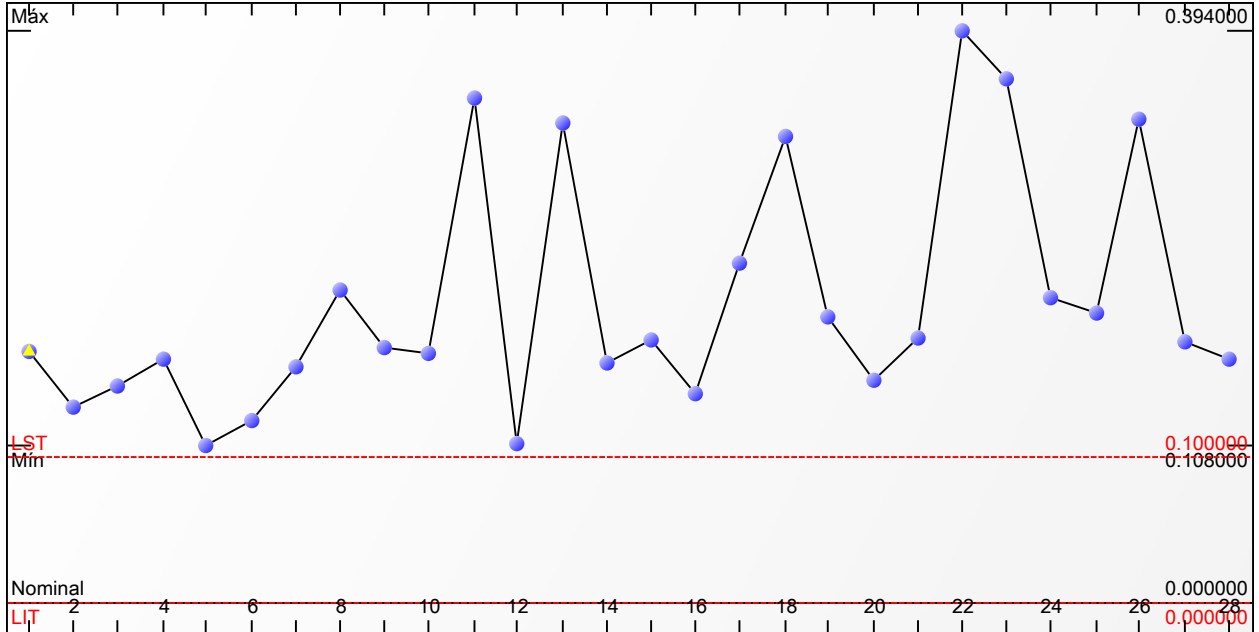
Cpk: 0.238893

Ppk: 0.167382

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Y\_Paralelismo-LINE-PARLEL



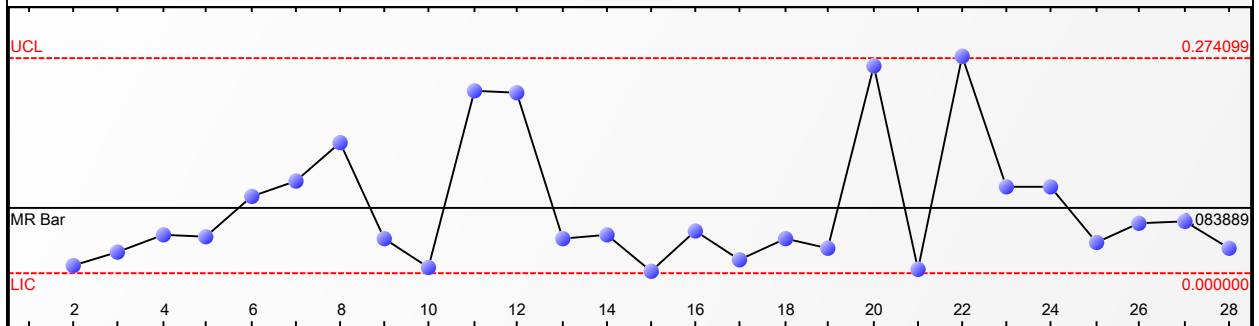
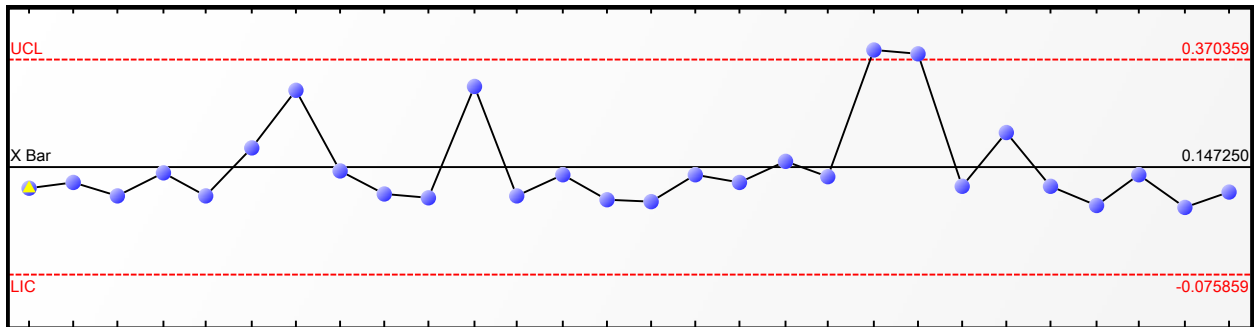
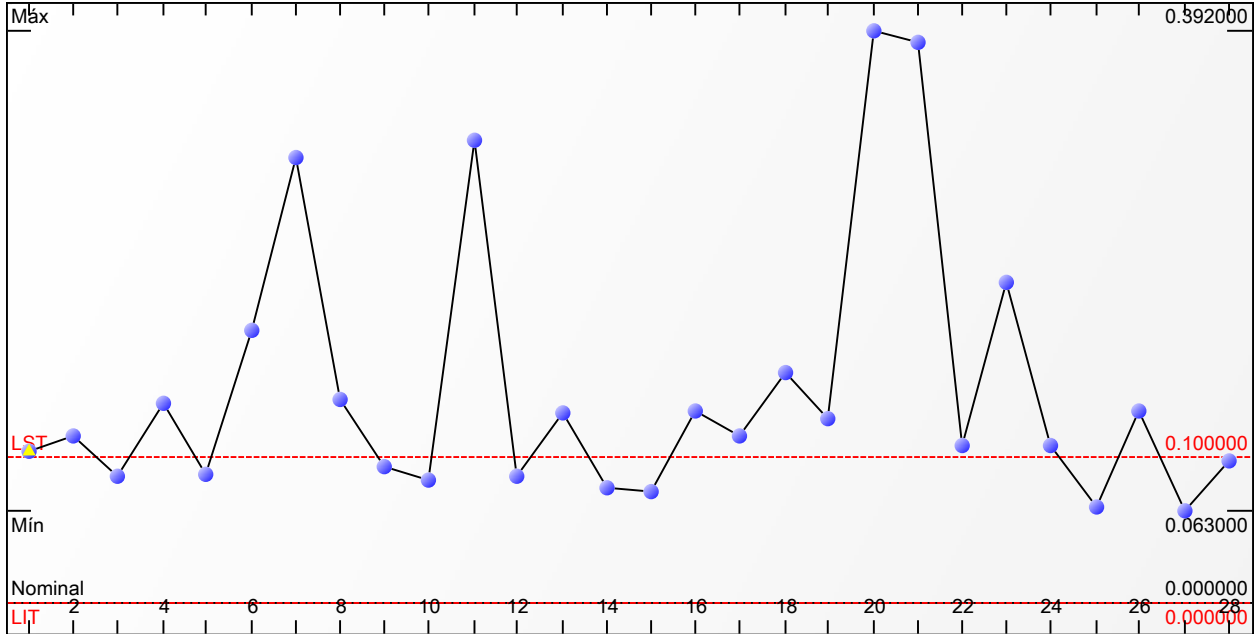
Cpk: -0.489471

Ppk: -0.439769

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic X\_Paralelismo-LINE-PARLEL



Cpk: -0.211780

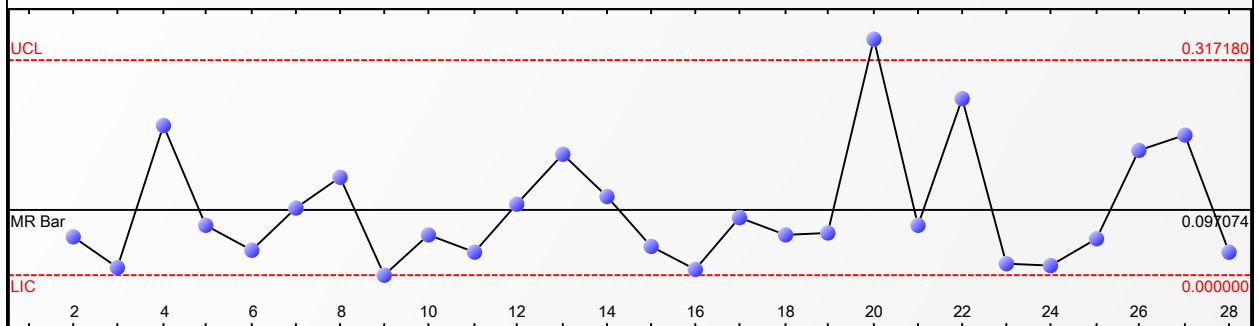
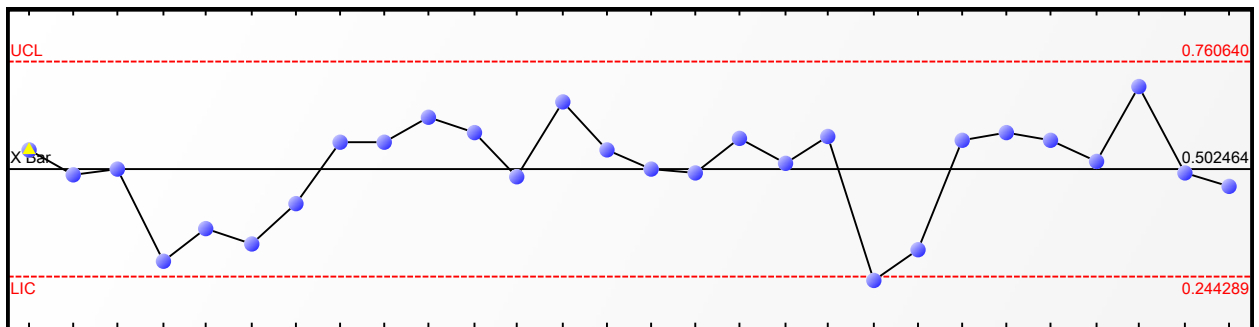
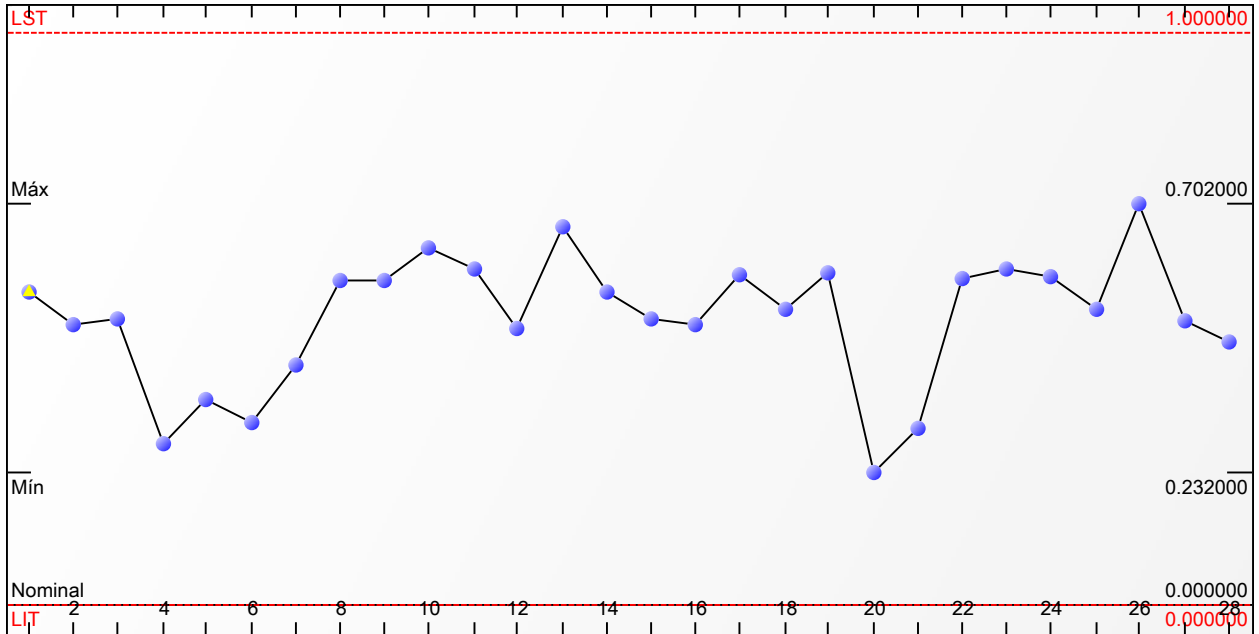
Ppk: -0.170722



### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic X1-Y1 Perpendiculari-LINE



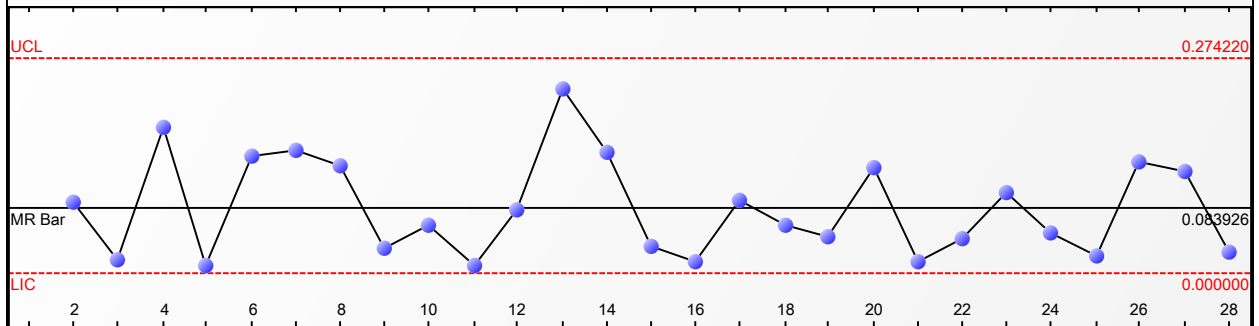
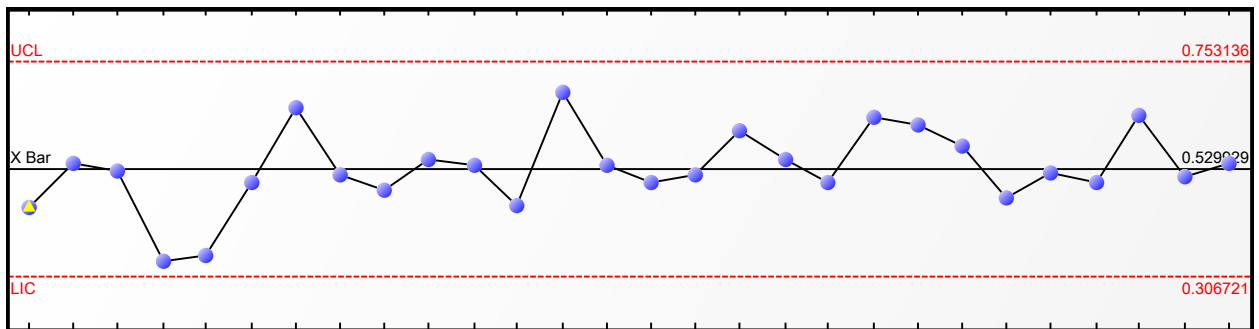
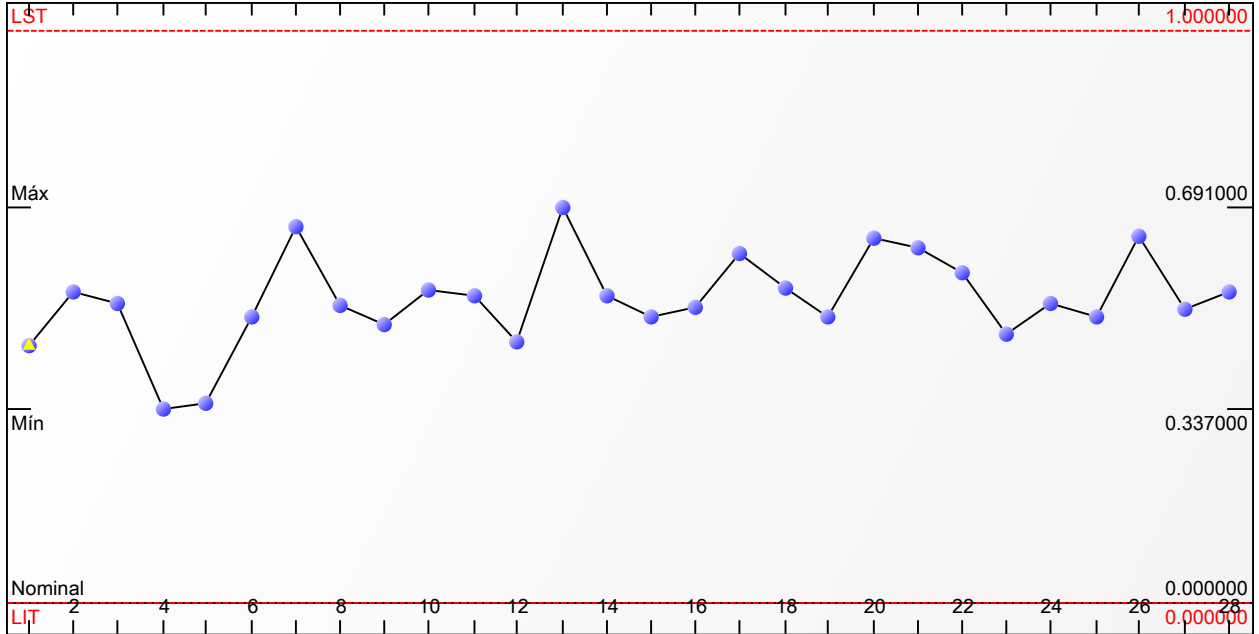
Cpk: 1.927120

Ppk: 1.450447

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Y1-X2 Perpendiculari-LINE



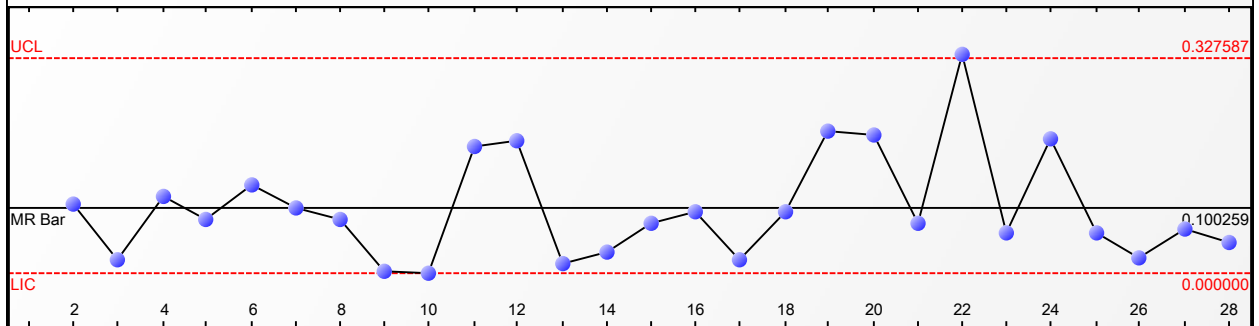
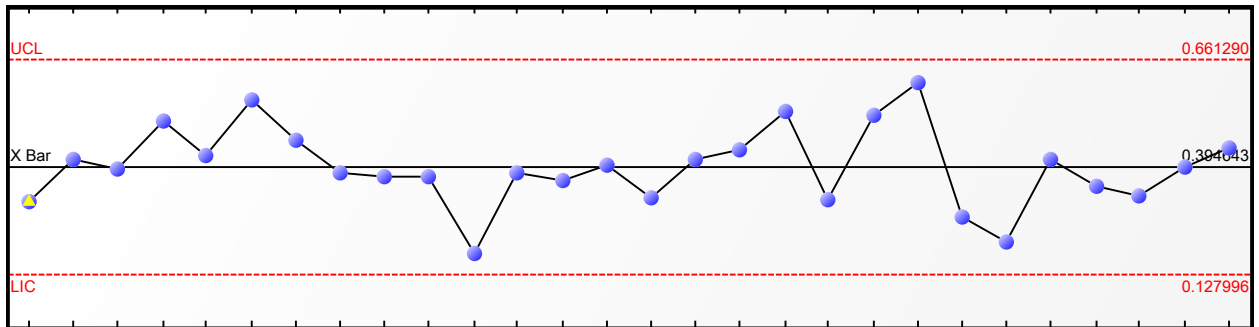
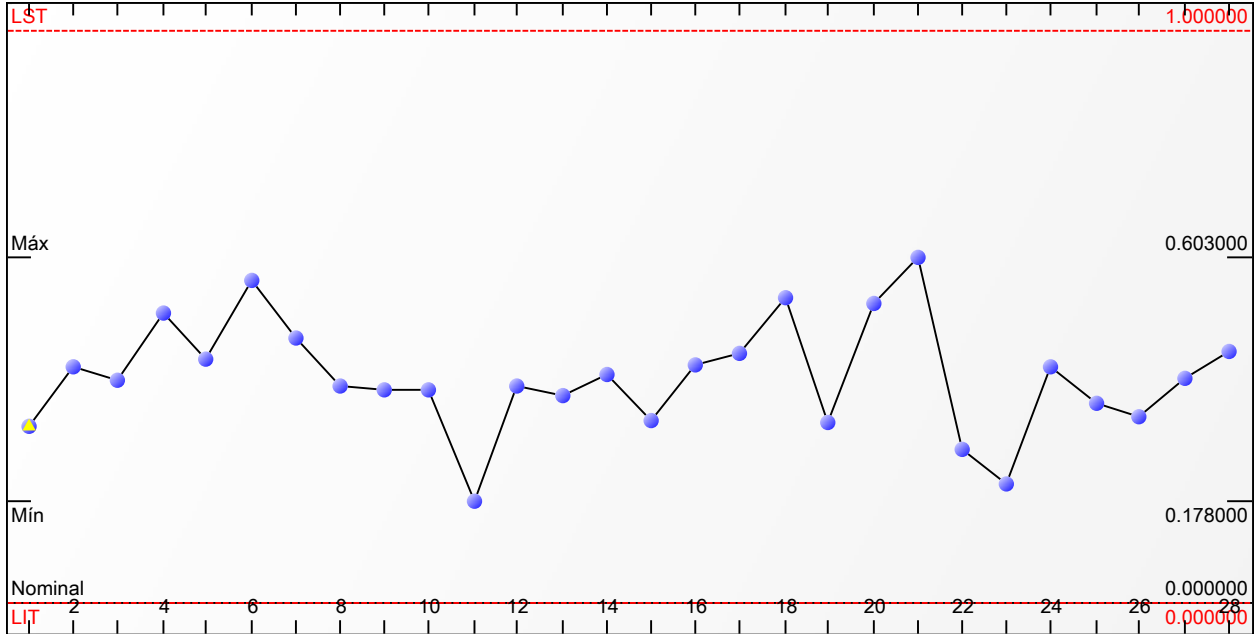
Cpk: 2.105986

Ppk: 1.941859

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic X2-Y2 Perpendiculari-LINE



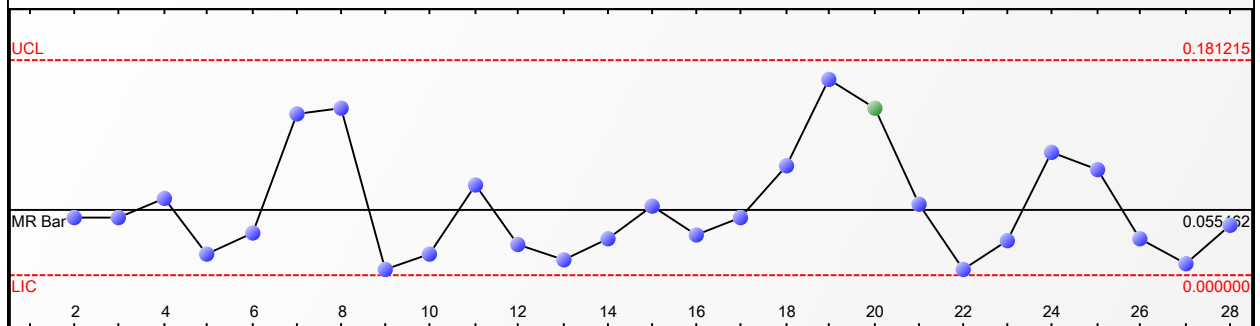
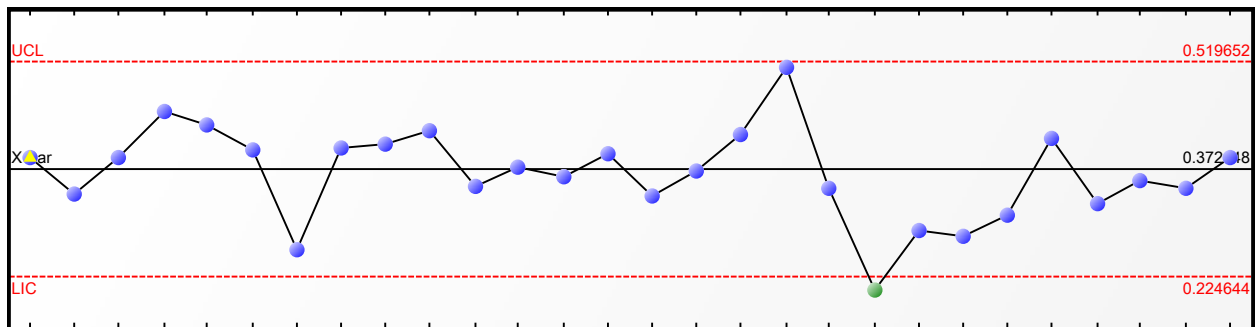
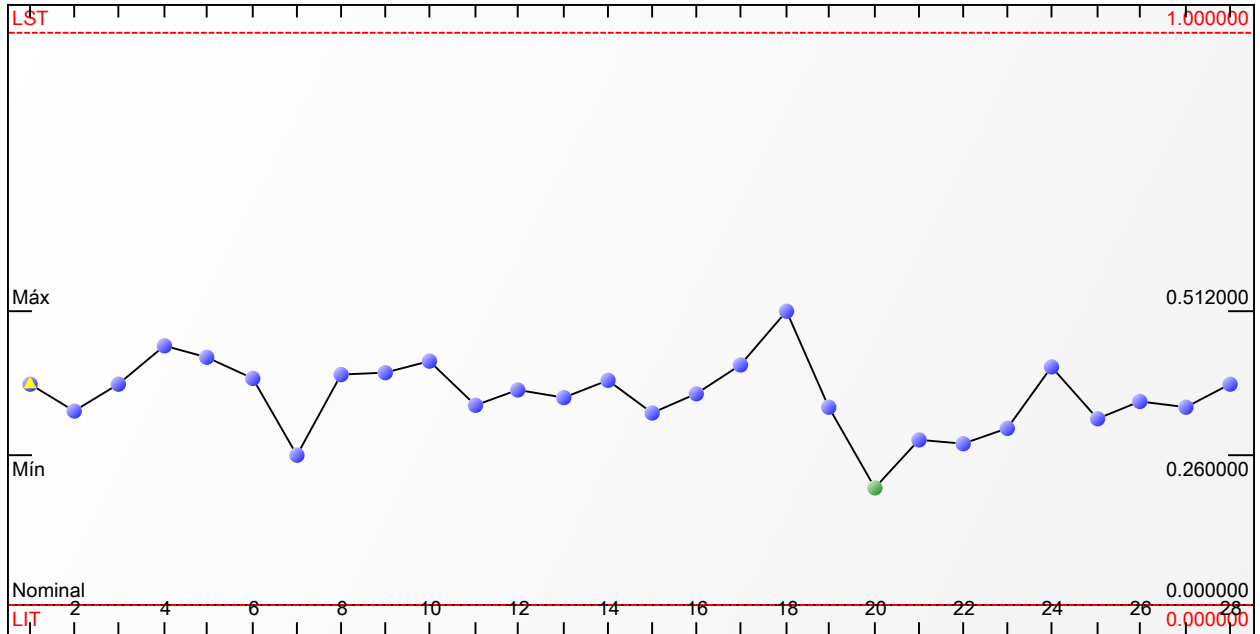
Cpk: 2.270257

Ppk: 2.064817

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Y2-X1 Perpendiculari-LINE



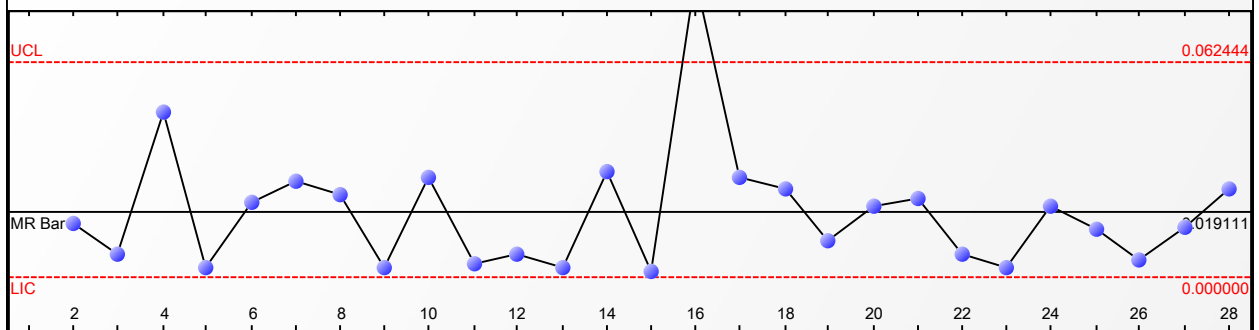
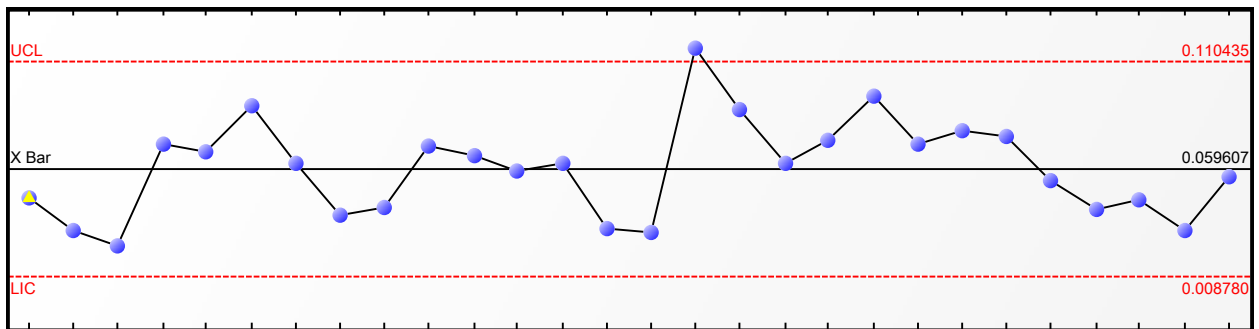
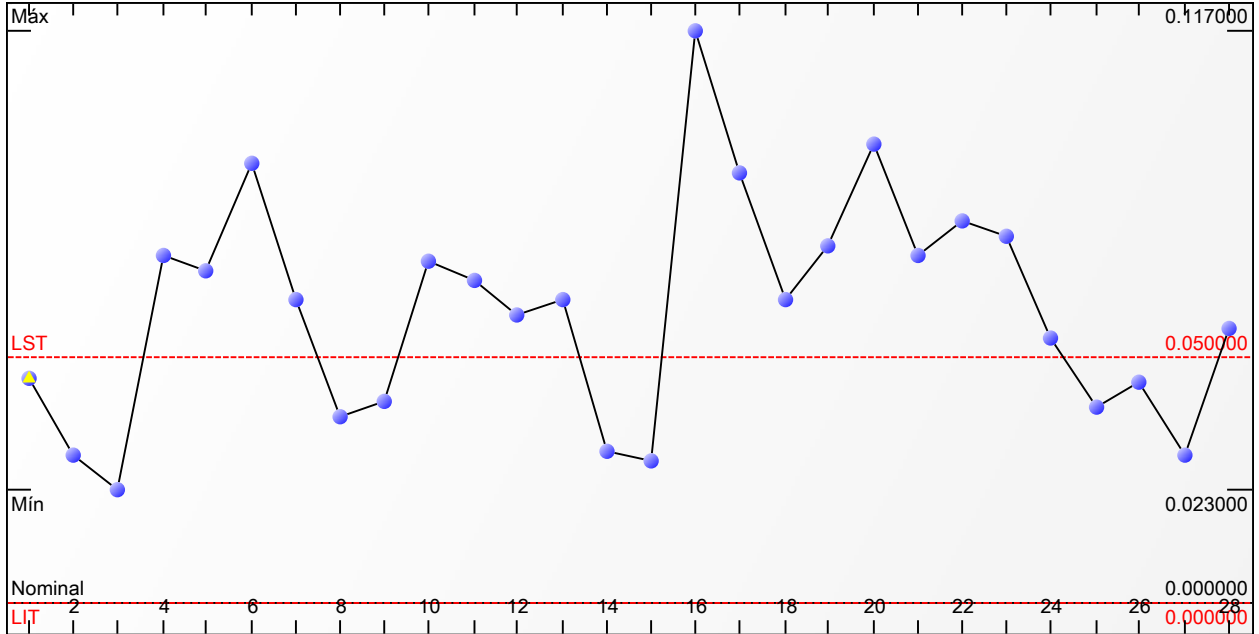
Cpk: 4.256505

Ppk: 3.774633

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Ly1\_Retilineidade-LINE-STRGHT



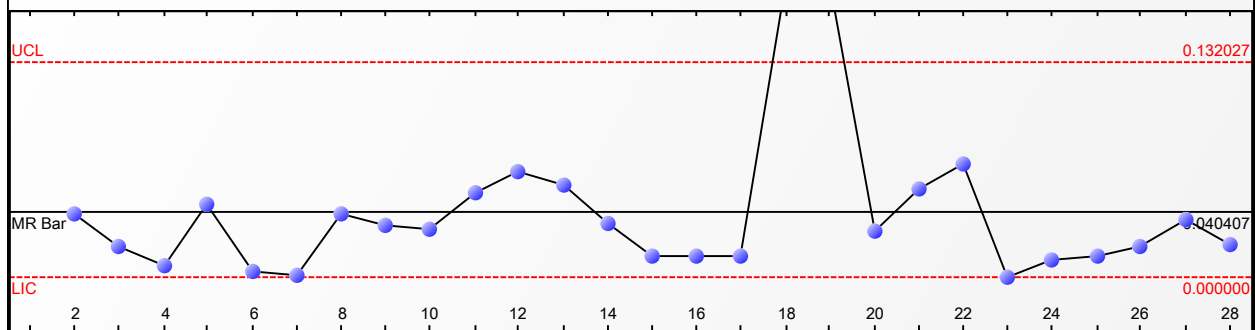
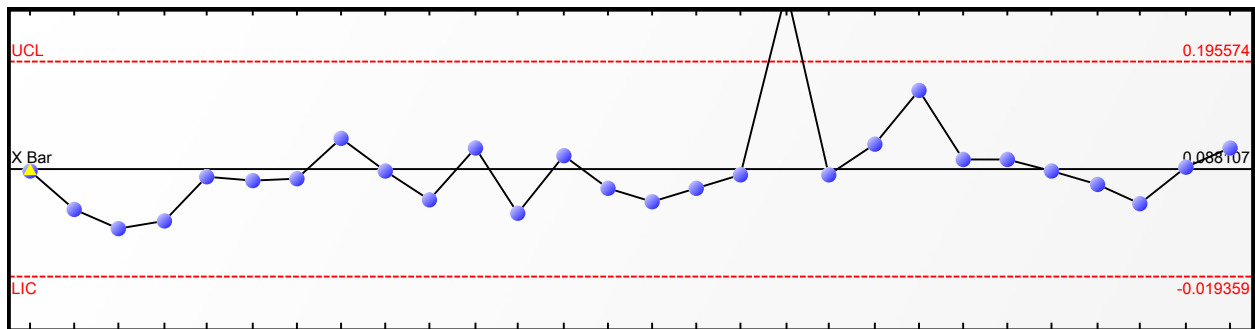
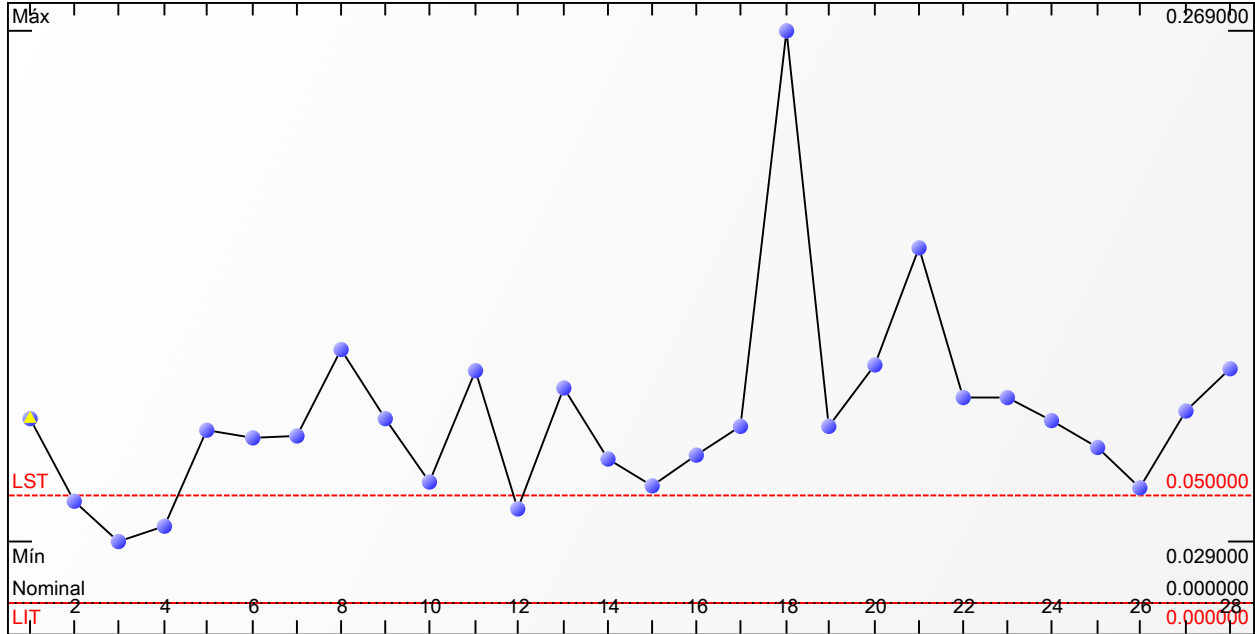
Cpk: -0.189015

Ppk: -0.140903

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Ly2\_Retilineidade-LINE-STRGHT



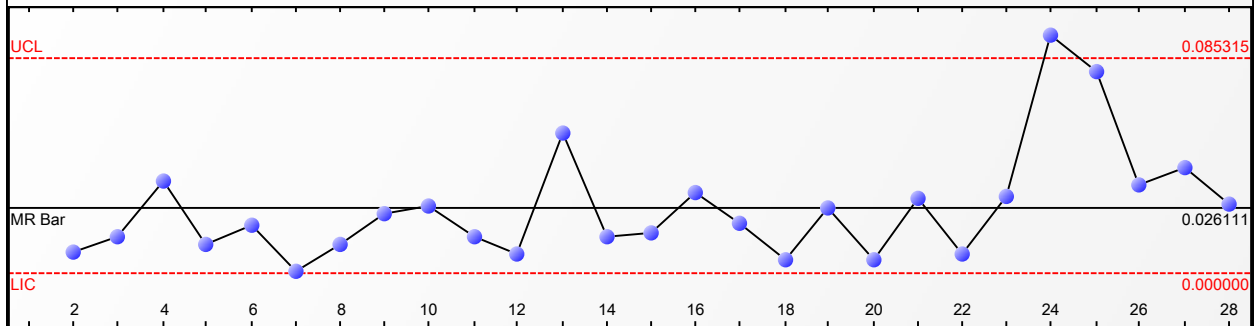
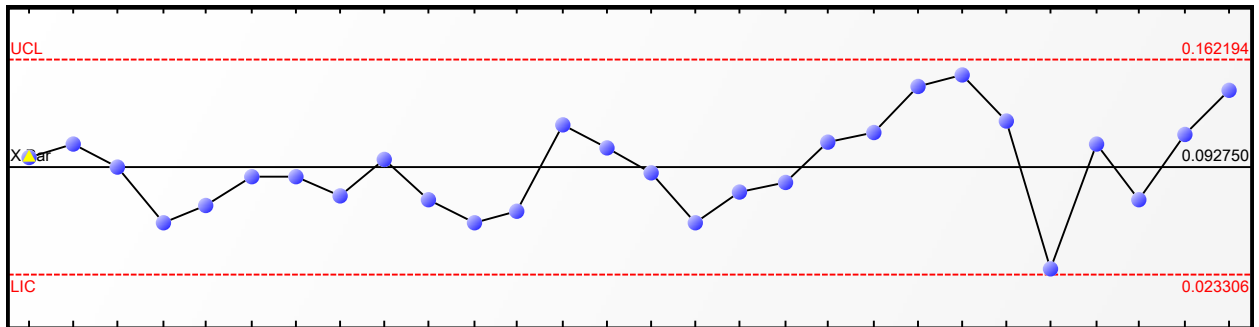
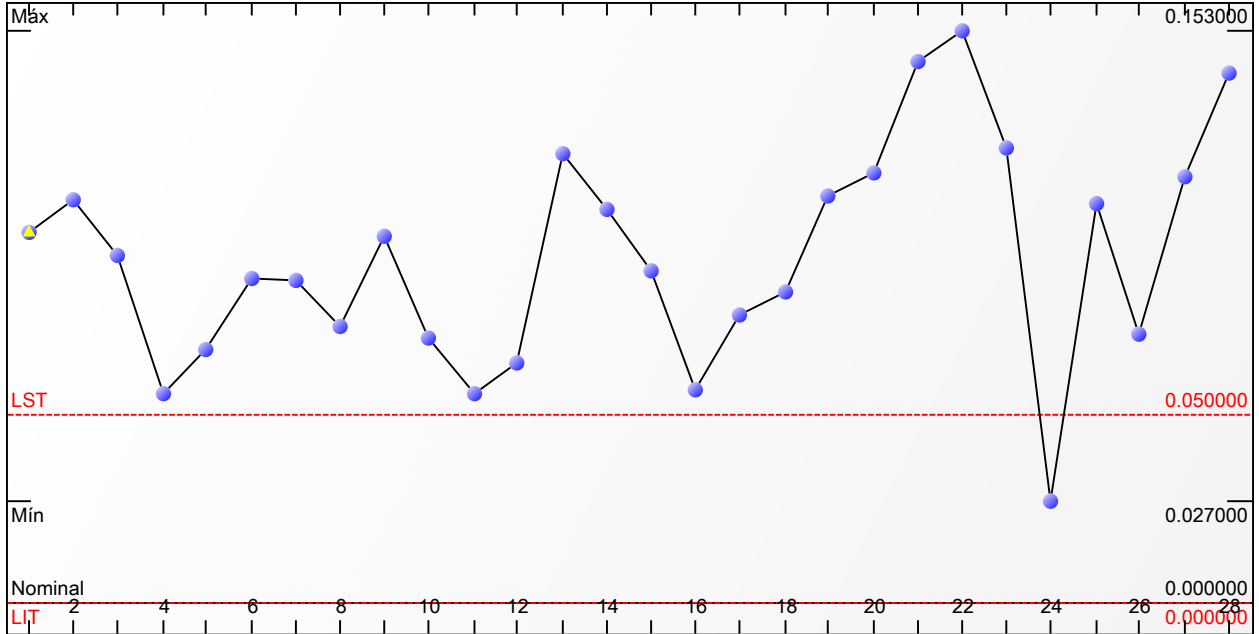
Cpk: -0.354596

Ppk: -0.278869

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Lx\_1\_Retilineidade-LINE-STRGHT



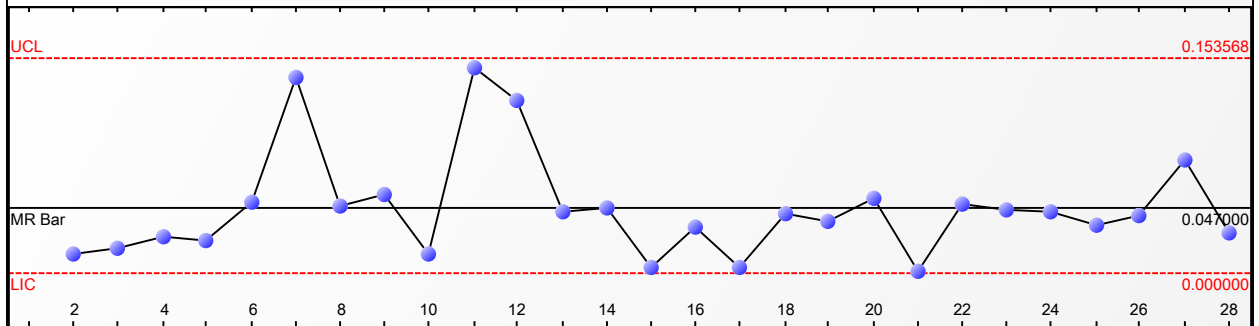
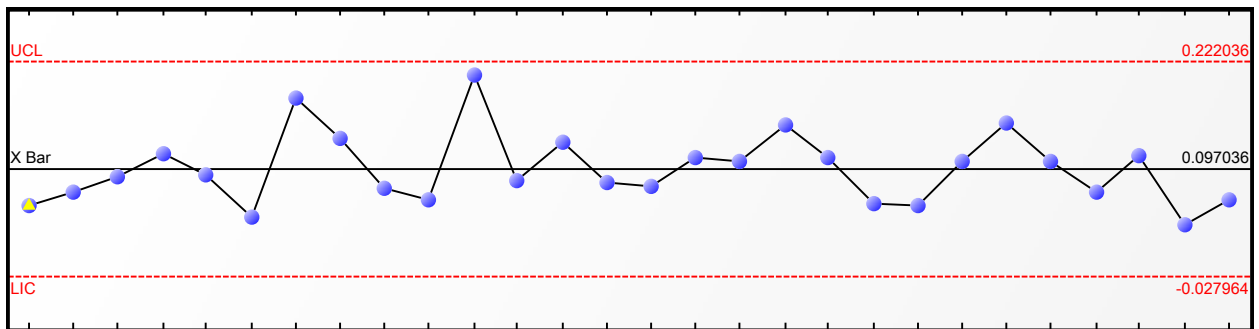
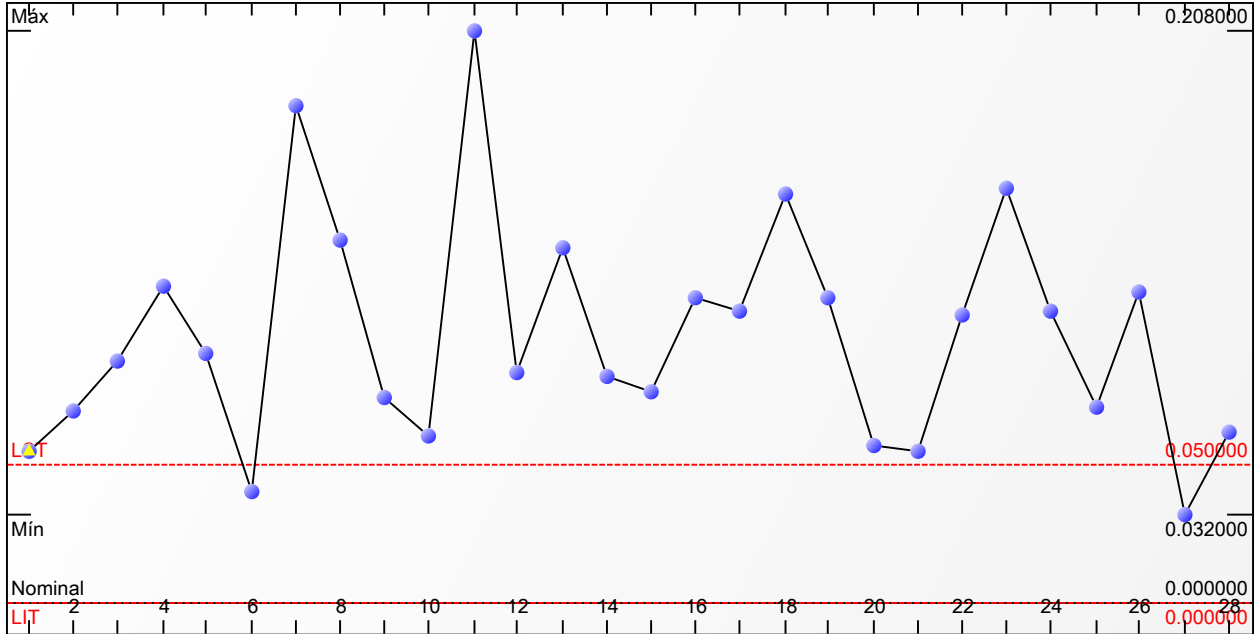
Cpk: -0.615600

Ppk: -0.481186

### Variable Chart Report

Part TCN\_Peca\_Test

Characteristic Lx\_2 Retilneidade-LINE-STRGHT



Cpk: -0.376286

Ppk: -0.378342