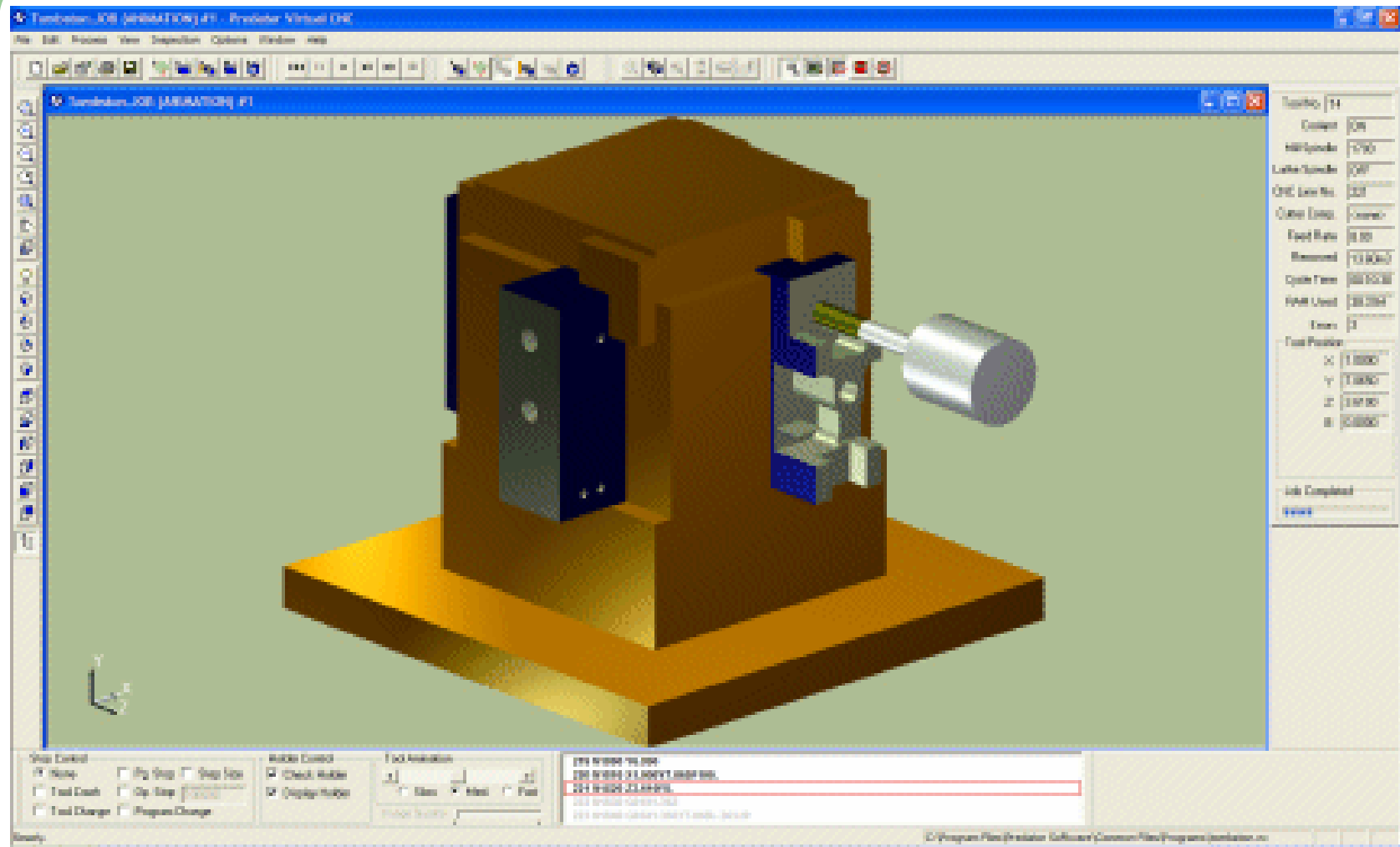
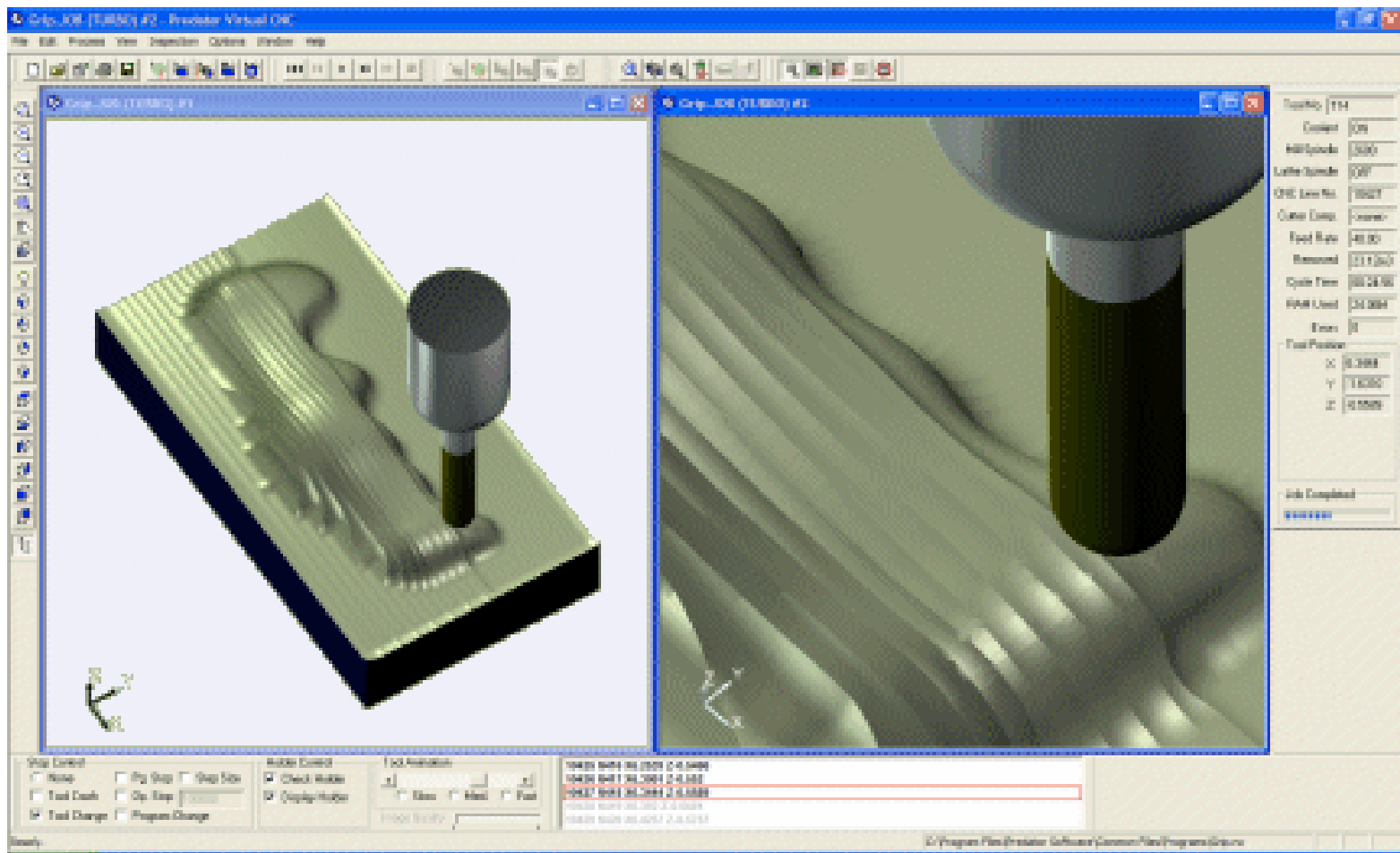


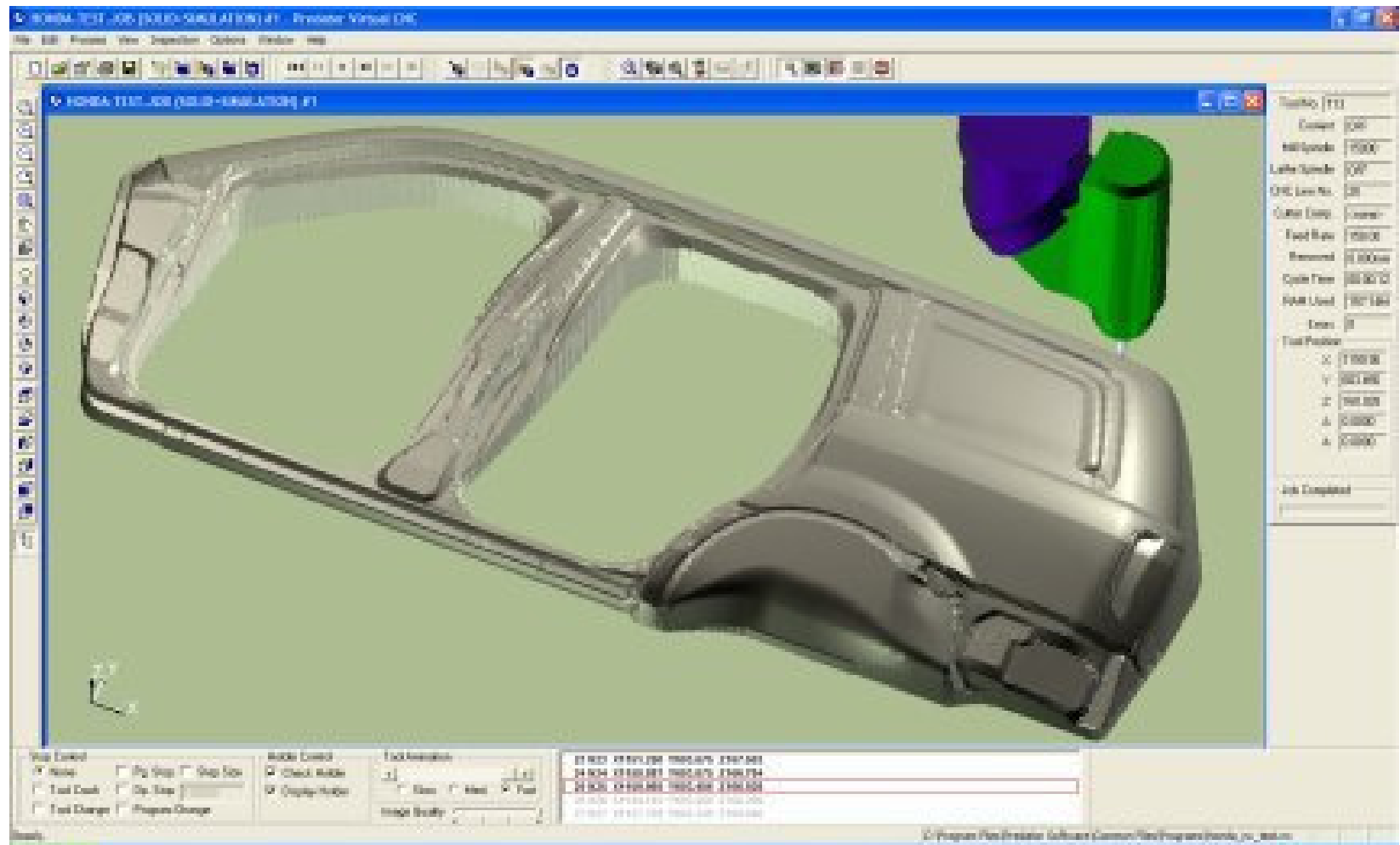
TECNOLOGIA DE CONTROLE NUMÉRICO

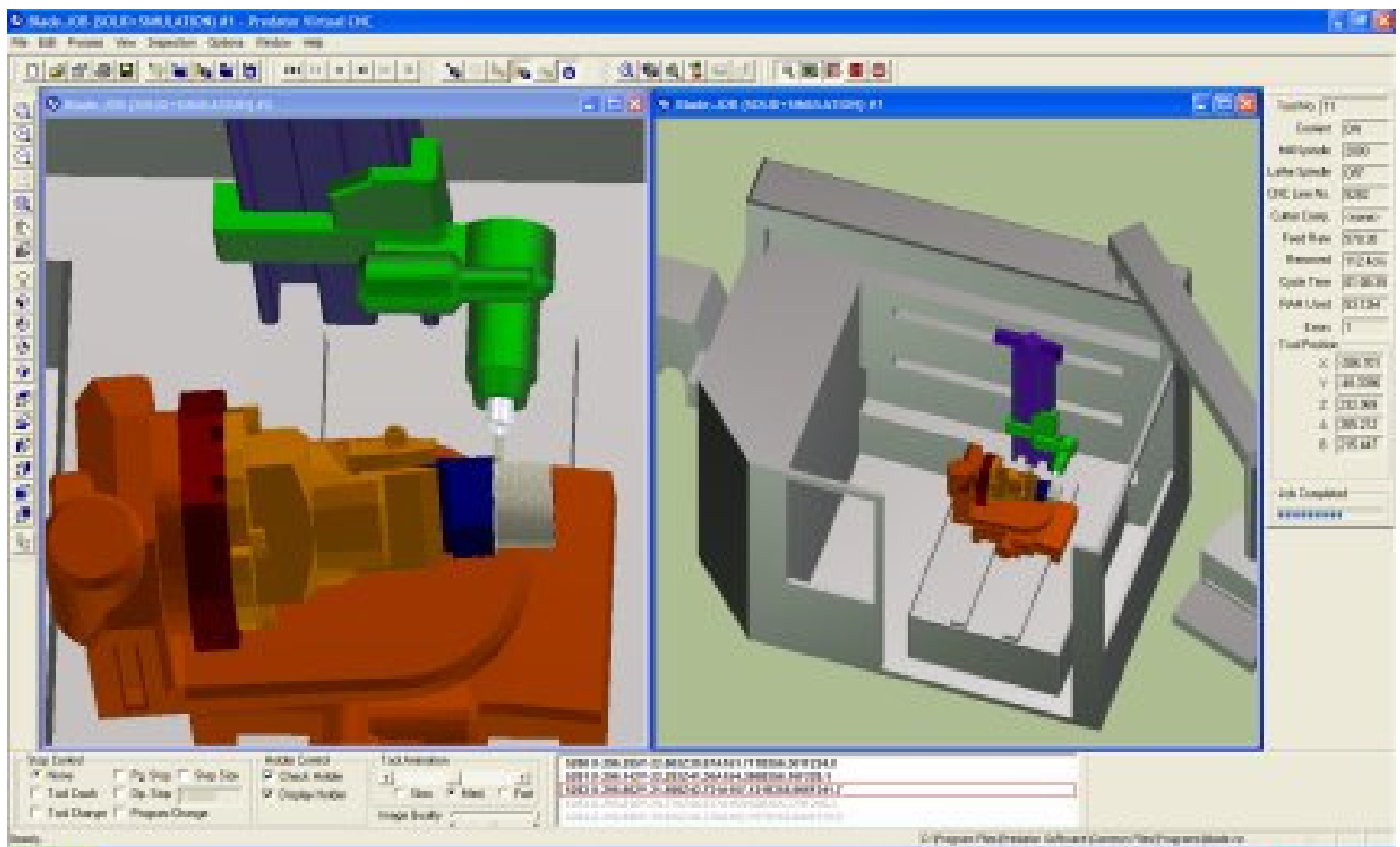
Programa CNC
Predator

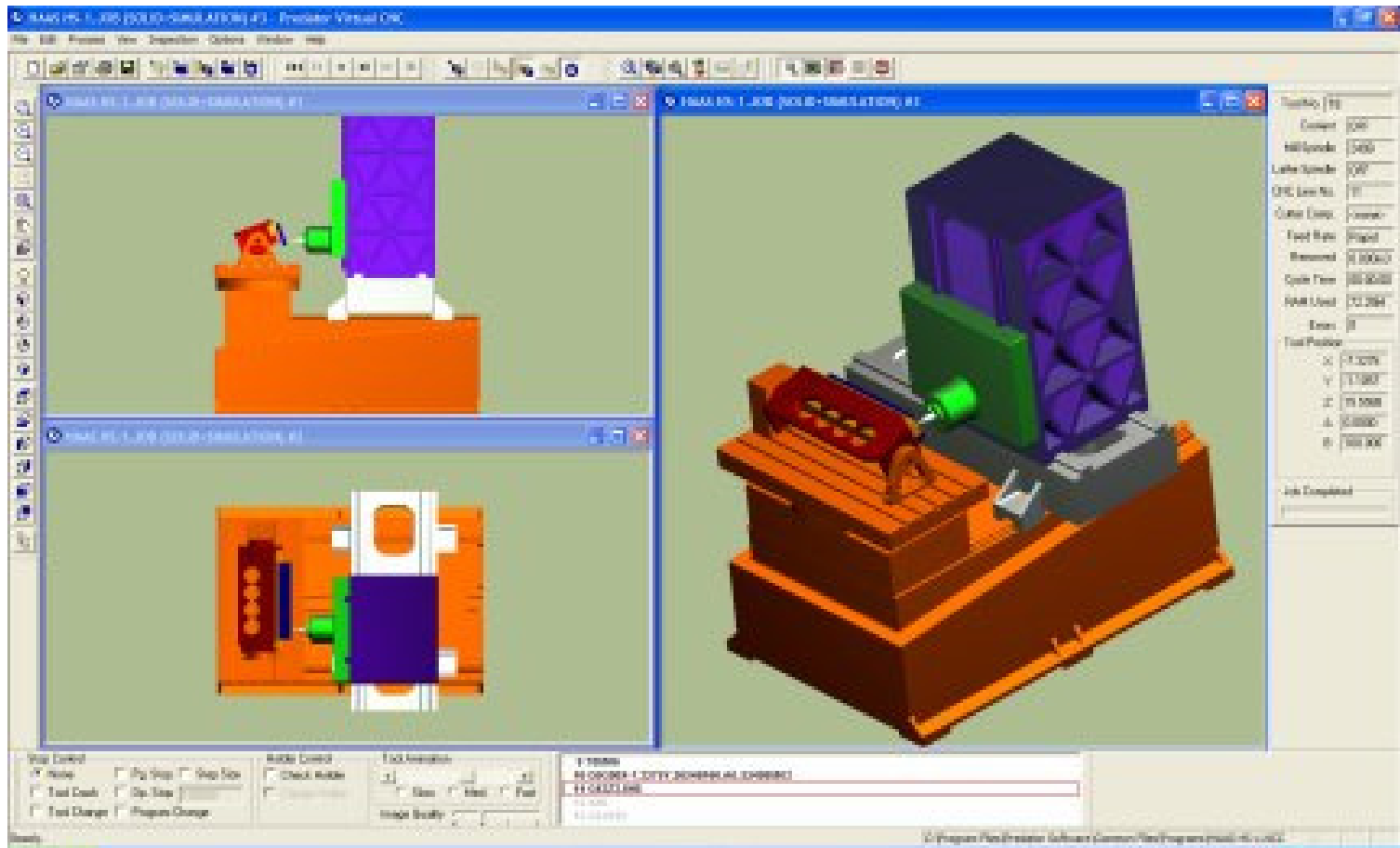


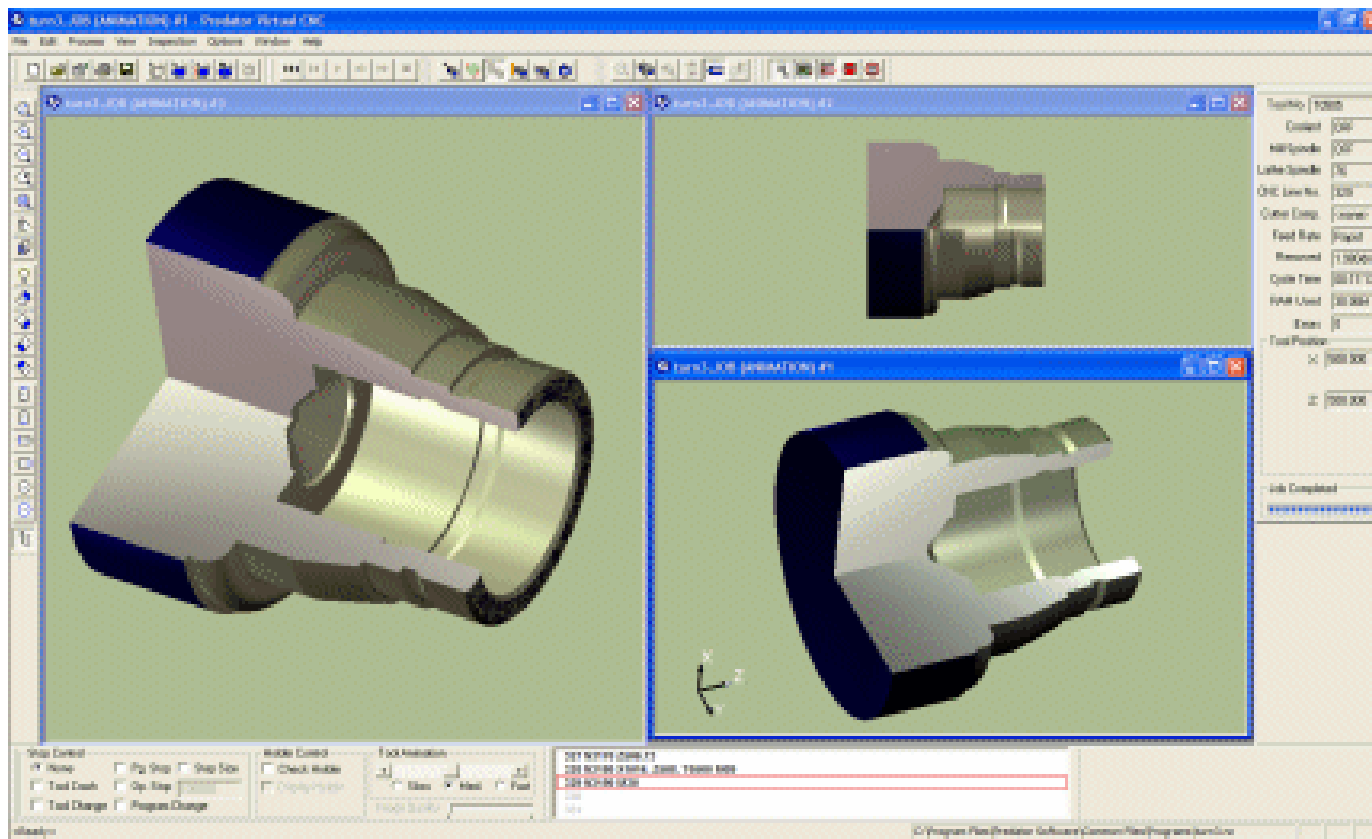


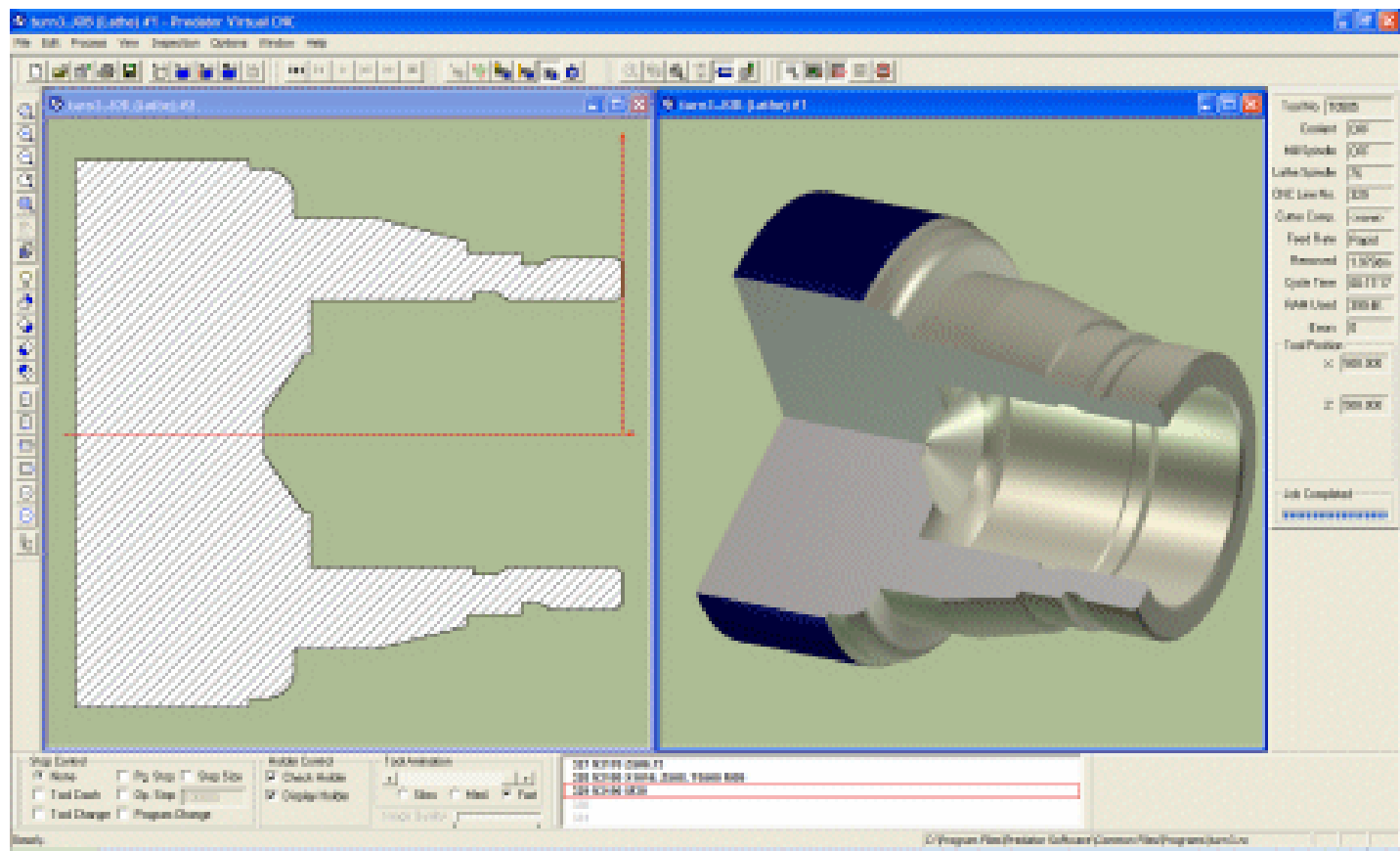


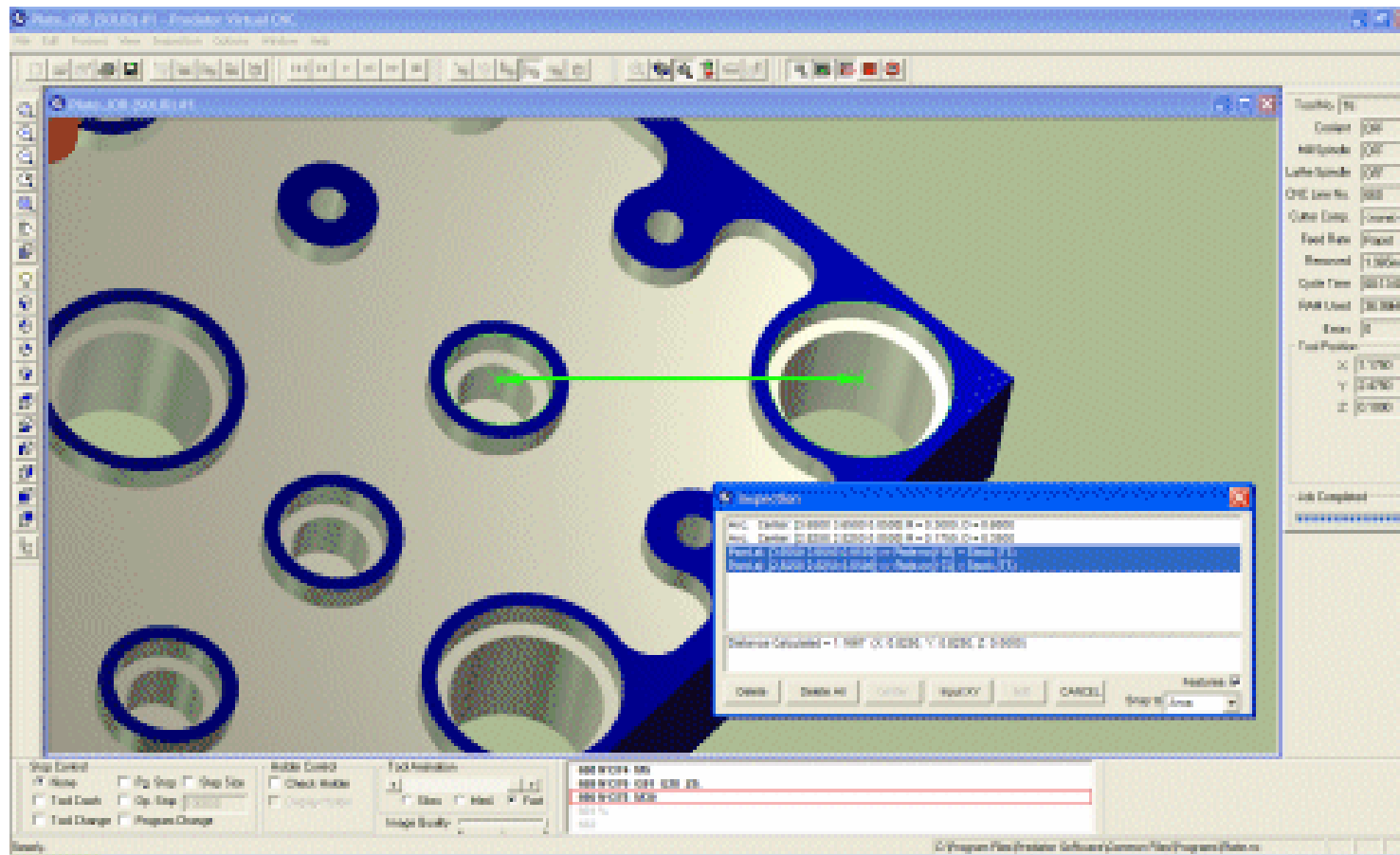








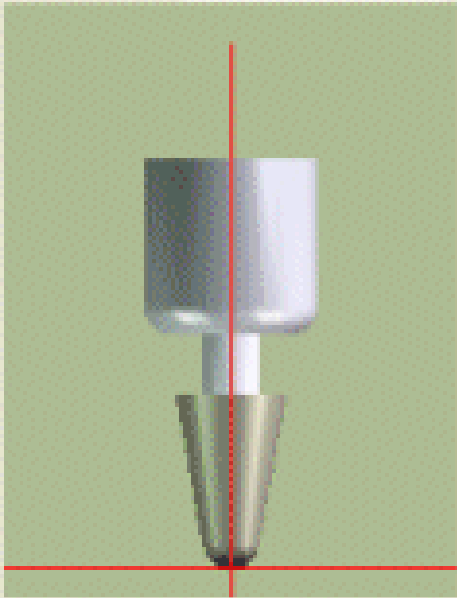




Tool Definition | Tool Shank | Tool Holder | Tool Turret

Tool No. T1 Mill TAPERED BALL

Spindle SPINDLE T.Lib #



Parameters

Diameter 10.000

Angle 10.000

Height 30.000

Programming Point

Z= 0.000

Toggle View

Predator CNC Editor - [Backplotting C:\Program Files\Predator Software\Common Files\Programs\putter-sample.nc]

File Edit Insert Delete Process Backplot Forget Options Window Help

Template 3AX/MILL Control FANUC 18M-A

```

O0001 (PUTTER.NC)
(PARAMETRIC PART PROGRAM PUTT
N010 G0 G40 G49 G80 G90
N020 T1 M6
N030 #100 = 0.5 / 2 + .01
N040 X[-1.5 + [0.5 + #100]] *
N050 G43 H1 Z0.1 M08
N060 G1 Z-0.65 F5.
N070 #1 = -1.5 + 0.75 / 2 / S
N080 X[#1 - [0.275 - #100]] *
N090 G3 X#1 Y#100 I[[0.275 -
N100 G1 X-0.275
N110 G2 X#100 Y-
N120 #1 = 0.275
N130 G1 Y[-1 + #
N140 G2 X-[0.275
N150 #1 = 0.275
N160 G1 X[-5 + #
N170 #2 = ABS[-5
N180 #3 = ABS[-1
N190 G2 X-#2 Y-#
N200 #1 = [0.275
N210 #4 = -#2 +

```

Undo J-[0
Redo -5
Cut + #
Copy 0 -
Paste] +
Delete DS[7
Select Tool N[5]
Select Program 75 +
Select All * TA
Backplot... 0.1 *
Compare...

Ln24 Col 1 Cycle Time: 00:05:22 NUM CAPS INS

