## Disabling MeasurLink Security

- 1. Close all MeasurLink programs.
- 2. Click Start, then Run and type **Services.msc**.
- 3. Right mouse click on **MLSecurity** service and select Stop.
- 4. Right mouse click on the **Start** button and select **explore**.
- 5. Use Microsoft Explorer to brows to the MeasurLink directory. The default path is **C:\Program Files\Mitutoyo\MeasurLink 8.**
- 6. Open the MeasurLink directory and find the **Measurlk.key** file. Right mouse click on the file and select **Delete**. This will remove the file.
- 7. Find the file **MeasrlkO.key**. Right mouse click on the file and select **Copy**. This will copy the file.
- 8. Right mouse click on the white background and select **Paste**. This will create a copy of the file (**Copy of MeasrlkO.key**) at the bottom the file list in the MeasurLink directory.
- 9. Right mouse click on the copy of **MeasrlkO.key** file and select **Rename**. Rename the file to **Measurlk.key**. Be sure to rename the file exactly.
- 10. Right mouse click on **MLSecurity** service and select Start.
- 11. Return to the MeasurLink program and start it. The password prompt should no longer appear. If the password prompt does appear, or an error message comes up, verify that the .key file was renamed correctly.

## **Enabling MeasurLink Security**

- 1. Close all MeasurLink programs.
- 2. Click Start, then Run and type **Services.msc**.
- 3. Right mouse click on **MLSecurity** service and select Stop.
- 4. Right mouse click on the **Start** button and select **explore**.
- 5. Use Microsoft Explorer to brows to the MeasurLink directory. The default path is **C:\Program Files\Mitutoyo\MeasurLink 8.**
- 6. Open the MeasurLink directory and find the **Measurlk.key** file. Right mouse click on the file and select **Delete**. This will remove the file.
- 7. Find the file **Measrlk1.key**. Right mouse click on the file and select **Copy**. This will copy the file.
- 8. Right mouse click on the white background and select **Paste**. This will create a copy of the file (**Copy of Measrlk1.key**) at the bottom the file list in the MeasurLink directory.
- 9. Right mouse click on the copy of **Measrlk1.key** file and select **Rename**. Rename the file to **Measurlk.key**. Be sure to rename the file exactly.
- 10. Right mouse click on **MLSecurity** service and select Start.
- 11. Return to the MeasurLink program and start it. The password prompt should appear. If the password prompt does not appear, or an error message comes up, verify that the .key file was renamed correctly.