



Robotics 1

Inverse kinematics

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DIPARTIMENTO DI INGEGNERIA INFORMATICA
AUTOMATICA E GESTIONALE ANTONIO RUBERTI

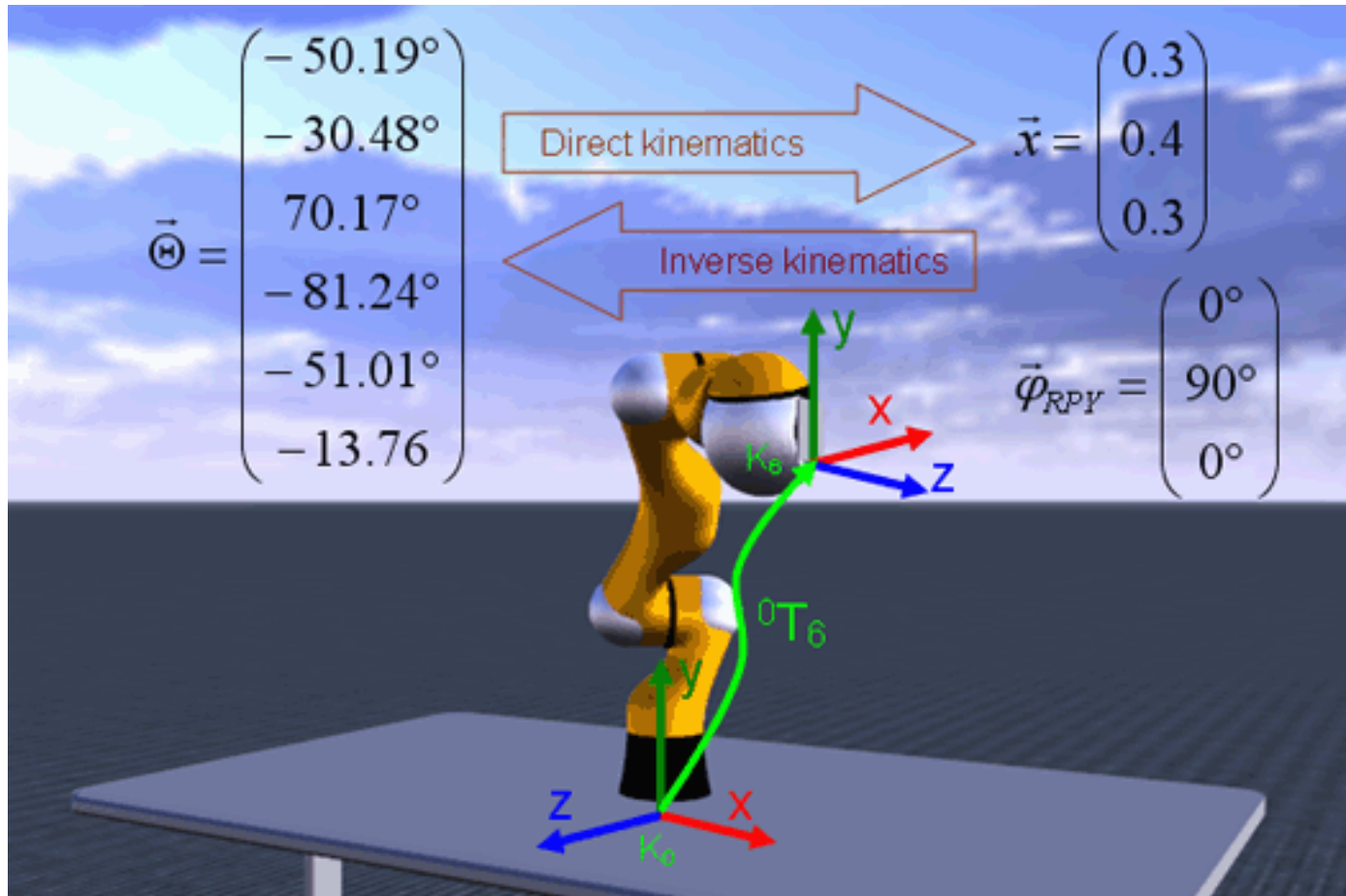


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Inverse kinematics

what are we looking for?



direct kinematics is always unique;
how about inverse kinematics for this 6R robot?



Inverse kinematics problem

- “given a desired end-effector pose (position + orientation), **find** the values of the joint variables that will realize it”
- a **synthesis** problem, with input data in the form

$$\blacksquare T = \begin{bmatrix} R & p \\ \hline 000 & 1 \end{bmatrix}$$

classical formulation:
inverse kinematics for a given end-effector pose

$$\blacksquare r = \begin{bmatrix} p \\ \phi \end{bmatrix}, \text{ or any other task vector}$$

generalized formulation:
inverse kinematics for a given value of task variables

- a typical **nonlinear** problem
 - **existence** of a solution (**workspace** definition)
 - uniqueness/**multiplicity** of solutions
 - solution **methods**



Solvability and robot workspace

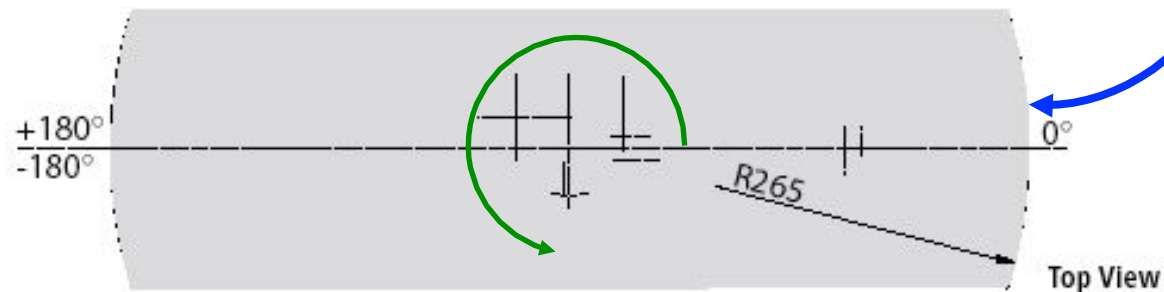
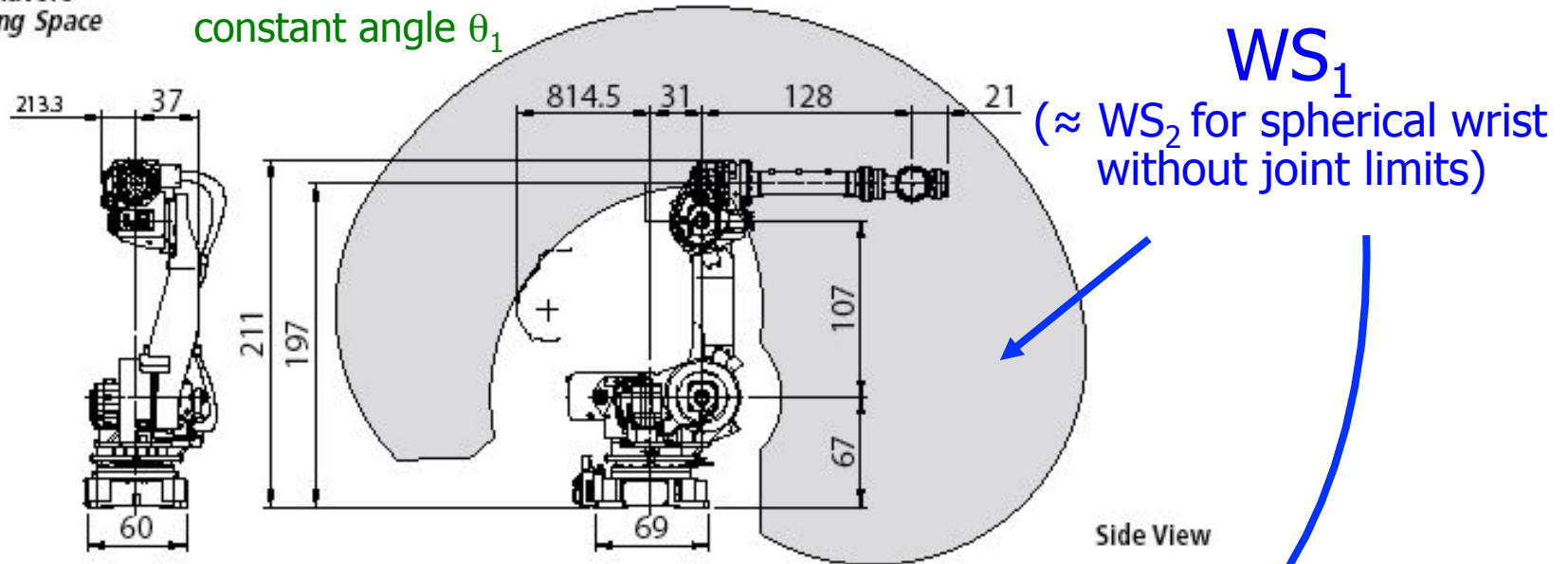
- **primary workspace WS_1** : set of all positions p that can be reached with **at least one** orientation (ϕ or R)
 - out of WS_1 there is no solution to the problem
 - for $p \in WS_1$ and a suitable ϕ (or R) there is at least one solution
- **secondary (or *dexterous*) workspace WS_2** : set of positions p that can be reached with **any** orientation (among those **feasible** for the robot direct kinematics)
 - for $p \in WS_2$ there is at least one solution for any feasible ϕ (or R)
- $WS_2 \subseteq WS_1$



Workspace of Fanuc R-2000i/165F

Area di lavoro
Operating Space

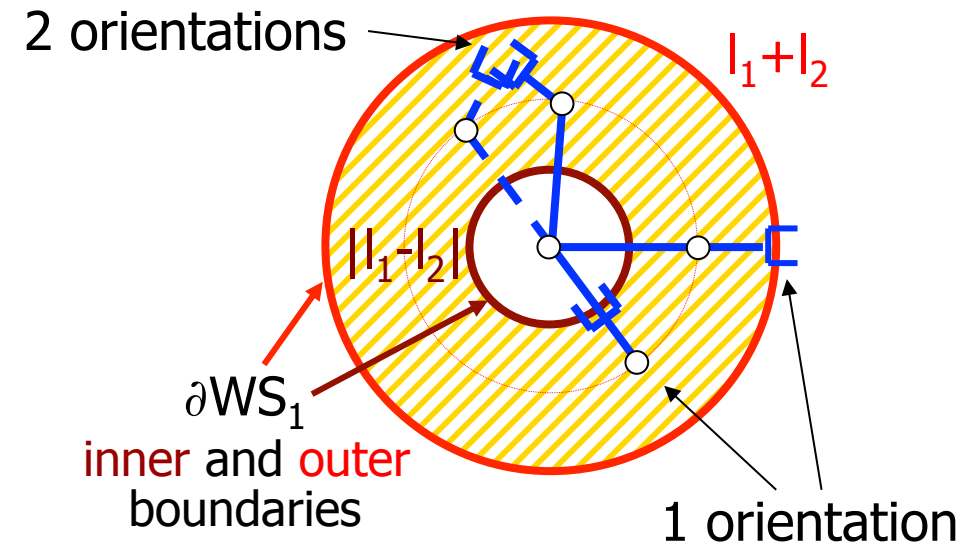
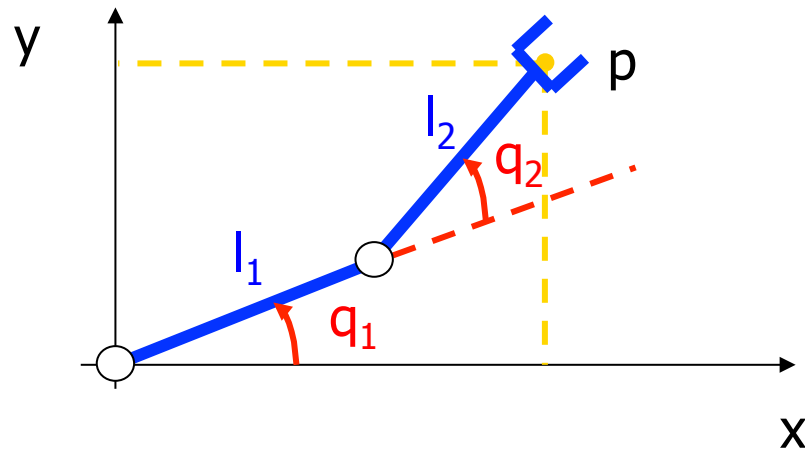
section for a
constant angle θ_1



rotating the
base joint angle θ_1



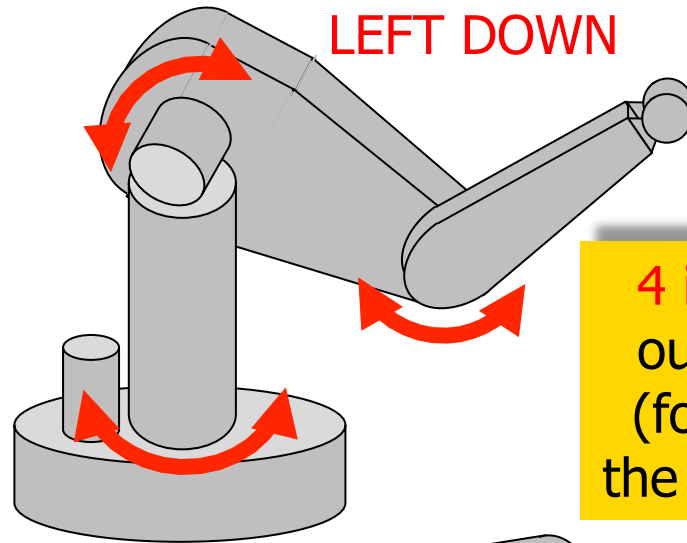
Workspace of planar 2R arm



- if $l_1 \neq l_2$
 - $WS_1 = \{p \in \mathbb{R}^2: |l_1 - l_2| \leq \|p\| \leq l_1 + l_2\}$
 - $WS_2 = \emptyset$
- if $l_1 = l_2 = \ell$
 - $WS_1 = \{p \in \mathbb{R}^2: \|p\| \leq 2\ell\}$
 - $WS_2 = \{p = 0\}$ (infinite number of feasible orientations at the origin)

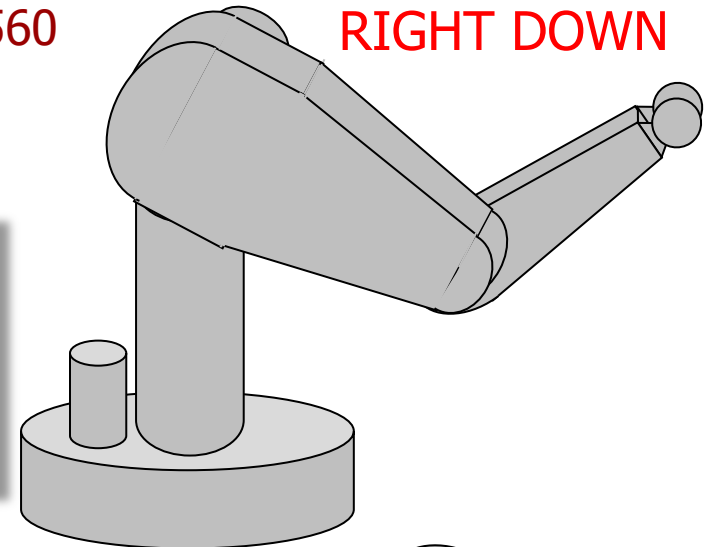


Wrist position and E-E pose inverse solutions for an articulated 6R robot



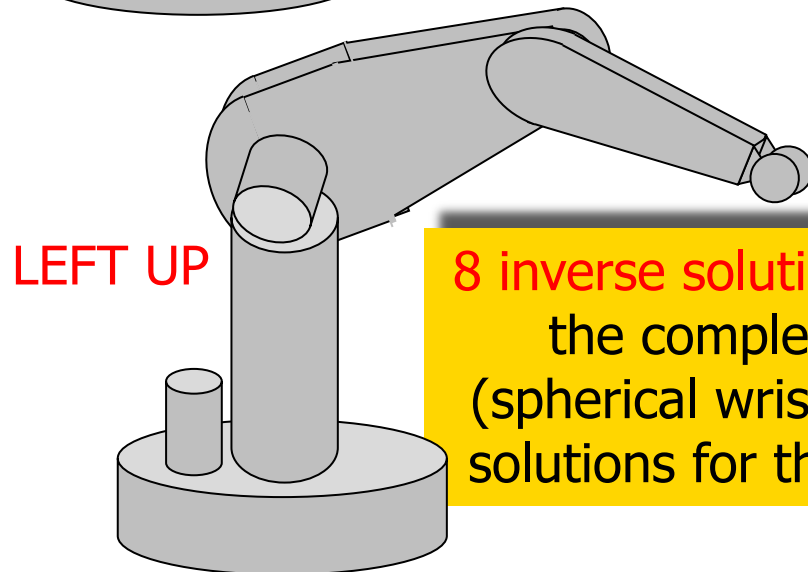
LEFT DOWN

Unimation PUMA 560

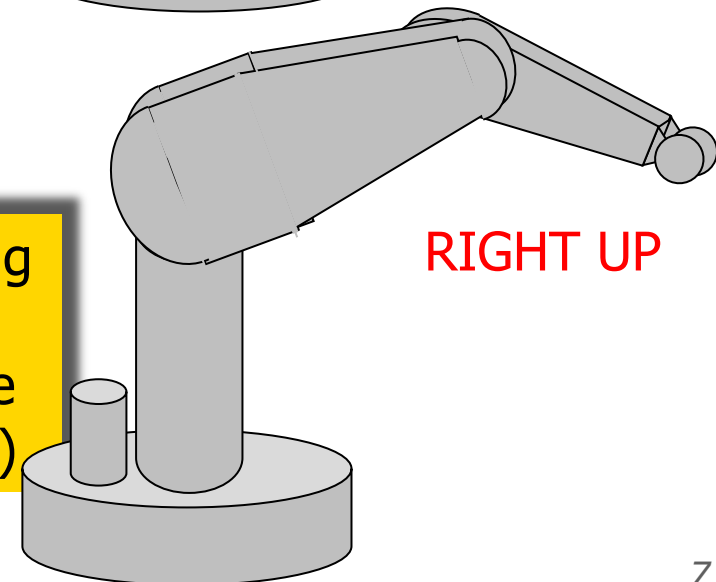


RIGHT DOWN

4 inverse solutions
out of singularities
(for the **position** of
the wrist center only)



LEFT UP



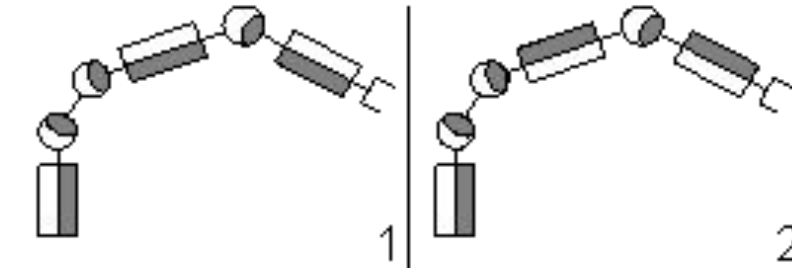
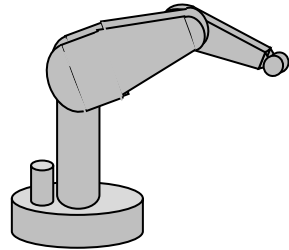
RIGHT UP

8 inverse solutions considering
the complete E-E **pose**
(spherical wrist: 2 alternative
solutions for the last 3 joints)

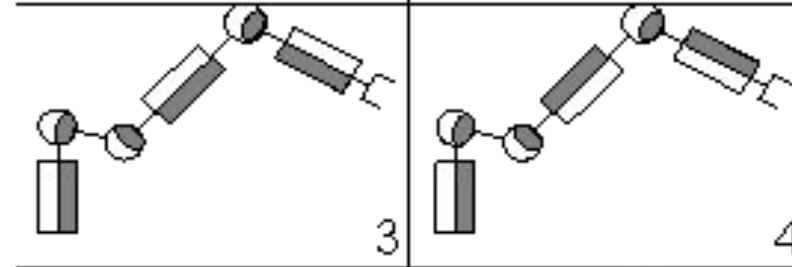
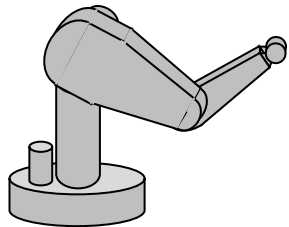
Counting and visualizing the 8 solutions to the inverse kinematics of a Unimation Puma 560



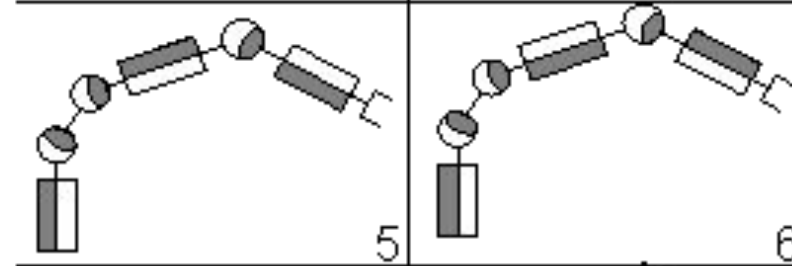
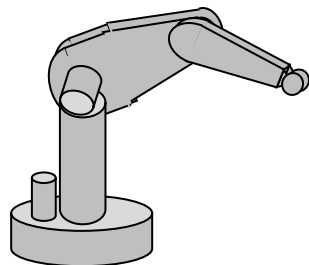
RIGHT UP



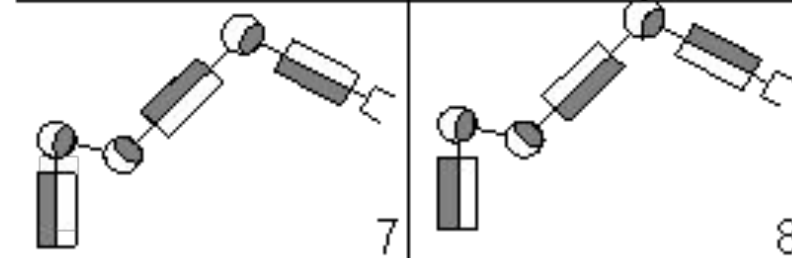
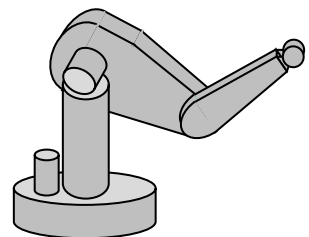
RIGHT DOWN



LEFT UP



LEFT DOWN



Multiplicity of solutions

some examples

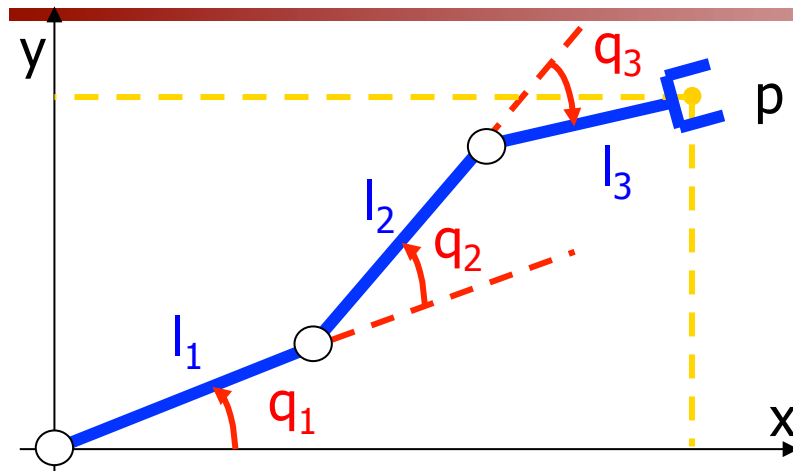


- E-E positioning of a planar 2R robot arm
 - 2 regular solutions in WS_1
 - 1 solution on ∂WS_1
 - for $l_1 = l_2$: ∞ solutions in WS_2
- } *singular solutions*
- E-E positioning of an articulated elbow-type 3R robot arm
 - 4 regular solutions in WS_1
 - spatial 6R robot arms
 - **≤ 16 distinct solutions**, out of singularities: this “upper bound” of solutions was shown to be attained by a particular instance of “orthogonal” robot, i.e., with twist angles $\alpha_i = 0$ or $\pm\pi/2$ ($\forall i$)
 - analysis based on **algebraic transformations** of robot kinematics
 - transcendental equations are transformed into a single polynomial equation of one variable
 - seek for an equivalent polynomial equation of the least possible degree



A planar 3R arm

workspace and number/type of inverse solutions



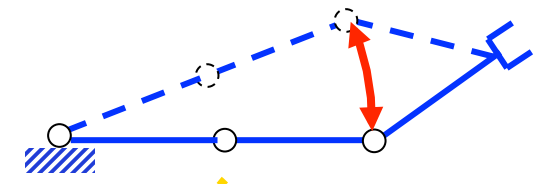
$$l_1 = l_2 = l_3 = \ell$$

$$WS_1 = \{p \in \mathbb{R}^2: \|p\| \leq 3\ell\}$$

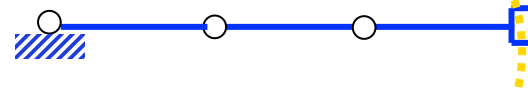
$$WS_2 = \{p \in \mathbb{R}^2: \|p\| \leq \ell\}$$

any planar orientation is feasible in WS_2

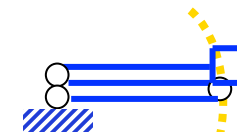
1. in WS_1 : ∞^1 **regular** solutions (except for 2. and 3.), at which the E-E can take a *continuum* of ∞ orientations (but *not all* orientations in the plane!)



2. if $\|p\| = 3\ell$: only 1 solution, **singular**



3. if $\|p\| = \ell$: ∞^1 solutions, 3 of which **singular**



4. if $\|p\| < \ell$: ∞^1 **regular** solutions (**never singular**)

Multiplicity of solutions

summary of the general cases



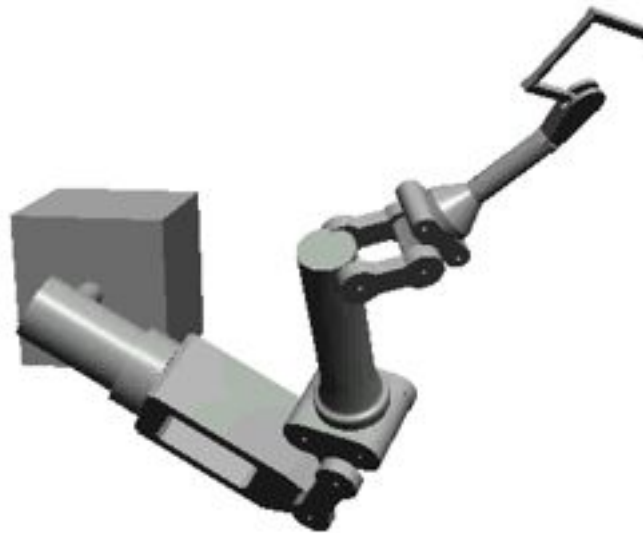
- if $m = n$
 - \neq solutions
 - a finite number of solutions (**regular/generic** case)
 - “degenerate” solutions: infinite or finite set, but anyway different in number from the generic case (**singularity**)
- if $m < n$ (robot is **redundant** for the kinematic task)
 - \neq solutions
 - ∞^{n-m} solutions (**regular/generic** case)
 - a finite or infinite number of **singular** solutions
- use of the term **singularity** will become clearer when dealing with differential kinematics
 - instantaneous velocity mapping from joint to task velocity
 - **lack of full rank** of the associated $m \times n$ Jacobian matrix $J(q)$



Dexter robot (8R arm)

- $m = 6$ (position and orientation of E-E)
- $n = 8$ (all revolute joints)
- ∞^2 inverse kinematic solutions (redundancy degree = $n - m = 2$)

video

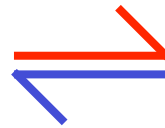


exploring inverse kinematic solutions by a [self-motion](#)



Solution methods

ANALYTICAL solution
(in closed form)



NUMERICAL solution
(in iterative form)

- preferred, if it can be found*
- use ad-hoc geometric inspection
- algebraic methods (solution of polynomial equations)
- systematic ways for generating a reduced set of equations to be solved

- * **sufficient conditions for 6-dof arms**
- 3 consecutive rotational joint axes are incident (e.g., spherical wrist), **or**
 - 3 consecutive rotational joint axes are parallel

D. Pieper, PhD thesis, Stanford University, 1968

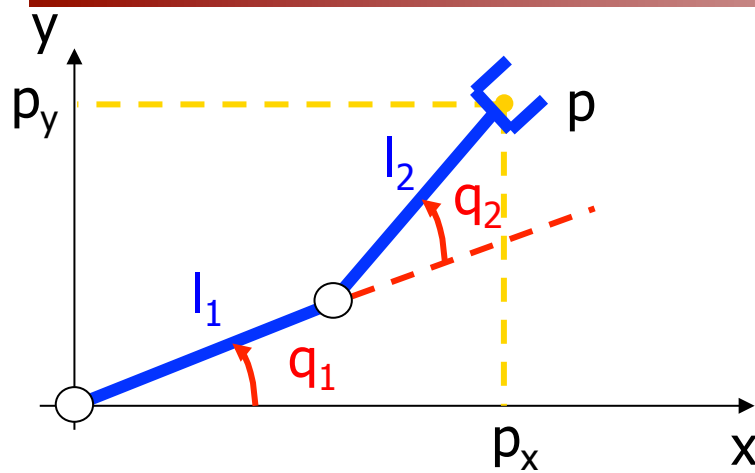
- certainly needed if $n > m$ (redundant case), or at/close to singularities
- slower, but easier to be set up
- in its basic form, it uses the (analytical) **Jacobian matrix** of the direct kinematics map

$$J_r(q) = \frac{\partial f_r(q)}{\partial q}$$

- **Newton** method, **Gradient** method, and so on...



Inverse kinematics of planar 2R arm



direct kinematics

$$p_x = l_1 c_1 + l_2 c_{12}$$

$$p_y = l_1 s_1 + l_2 s_{12}$$

data

q_1, q_2 unknowns

“squaring and summing” the equations of the direct kinematics

$$p_x^2 + p_y^2 - (l_1^2 + l_2^2) = 2 l_1 l_2 (c_1 c_{12} + s_1 s_{12}) = 2 l_1 l_2 c_2$$

and from this

$$c_2 = (p_x^2 + p_y^2 - l_1^2 - l_2^2) / 2 l_1 l_2, \quad s_2 = \pm \sqrt{1 - c_2^2} \quad \rightarrow \quad q_2 = \text{ATAN2} \{s_2, c_2\}$$

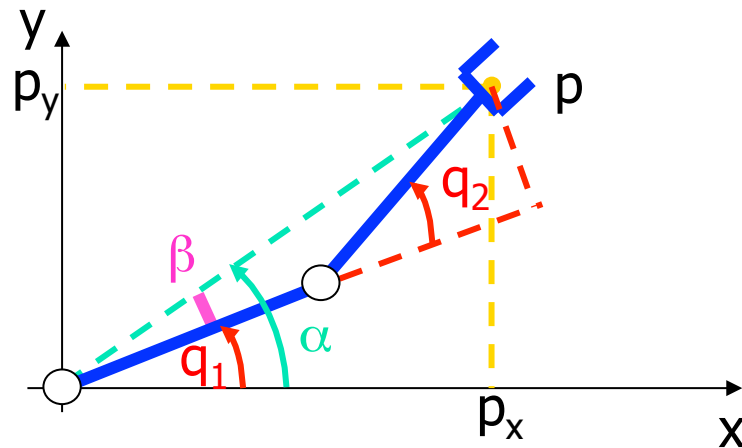
must be in $[-1, 1]$ (else, point p is outside robot workspace!)

2 solutions

in analytical form



Inverse kinematics of 2R arm (cont'd)



by geometric inspection

$$q_1 = \alpha - \beta$$

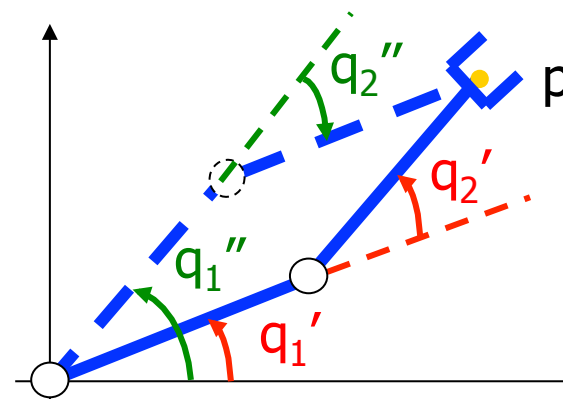


$$q_1 = \text{ATAN2} \{p_y, p_x\} - \text{ATAN2} \{l_2 s_2, l_1 + l_2 c_2\}$$

2 solutions
(one for each value of s_2)

note: difference of ATAN2 needs to be re-expressed in $(-\pi, \pi]$!

$\{q_1, q_2\}_{\text{UP/LEFT}}$



$\{q_1, q_2\}_{\text{DOWN/RIGHT}}$

q_2' e q_2'' have same absolute value, but opposite signs



Algebraic solution for q_1

another
solution
method...

$$\left. \begin{aligned} p_x &= l_1 c_1 + l_2 c_{12} = l_1 c_1 + l_2 (c_1 c_2 - s_1 s_2) \\ p_y &= l_1 s_1 + l_2 s_{12} = l_1 s_1 + l_2 (s_1 c_2 + c_1 s_2) \end{aligned} \right\} \text{linear in } s_1 \text{ and } c_1$$

$$\underbrace{\begin{bmatrix} l_1 + l_2 c_2 & -l_2 s_2 \\ l_2 s_2 & l_1 + l_2 c_2 \end{bmatrix}} \begin{bmatrix} c_1 \\ s_1 \end{bmatrix} = \begin{bmatrix} p_x \\ p_y \end{bmatrix}$$

$$\det = (l_1^2 + l_2^2 + 2 l_1 l_2 c_2) > 0$$

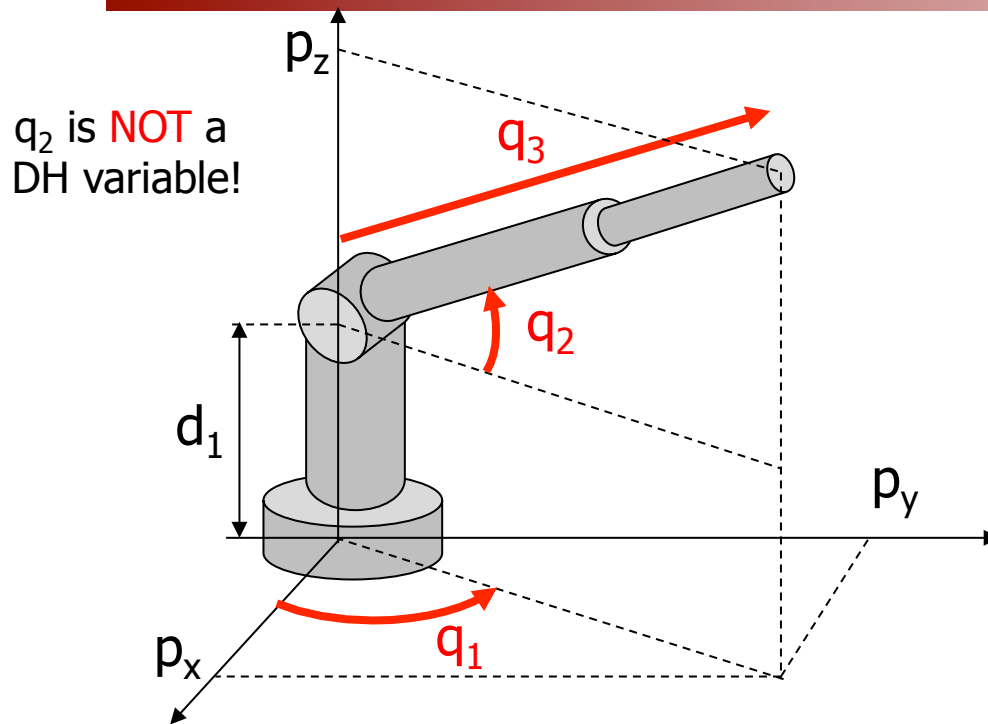
except for $l_1=l_2$ and $c_2=-1$
being then q_1 undefined
(singular case: ∞^1 solutions)

$$q_1 = \text{ATAN2} \{s_1, c_1\} = \text{ATAN2} \left\{ \frac{(p_y(l_1 + l_2 c_2) - p_x l_2 s_2)}{\det}, \frac{(p_x(l_1 + l_2 c_2) + p_y l_2 s_2)}{\det} \right\}$$

- notes: a) this method provides directly the result in $(-\pi, \pi]$
b) when evaluating ATAN2, $\det > 0$ can be eliminated
from the expressions of s_1 and c_1



Inverse kinematics of polar (RRP) arm



$$p_x = q_3 c_2 c_1$$

$$p_y = q_3 c_2 s_1$$

$$p_z = d_1 + q_3 s_2$$

$$p_x^2 + p_y^2 + (p_z - d_1)^2 = q_3^2$$

$$q_3 = + \sqrt{p_x^2 + p_y^2 + (p_z - d_1)^2}$$

our choice: take here only the positive value...

if $q_3 = 0$, then q_1 and q_2 remain both undefined (stop); else

$$q_2 = \text{ATAN2}\left\{\frac{p_z - d_1}{q_3}, \pm \sqrt{\frac{p_x^2 + p_y^2}{q_3^2}}\right\}$$

(if it stops, a singular case: ∞^2 or ∞^1 solutions)

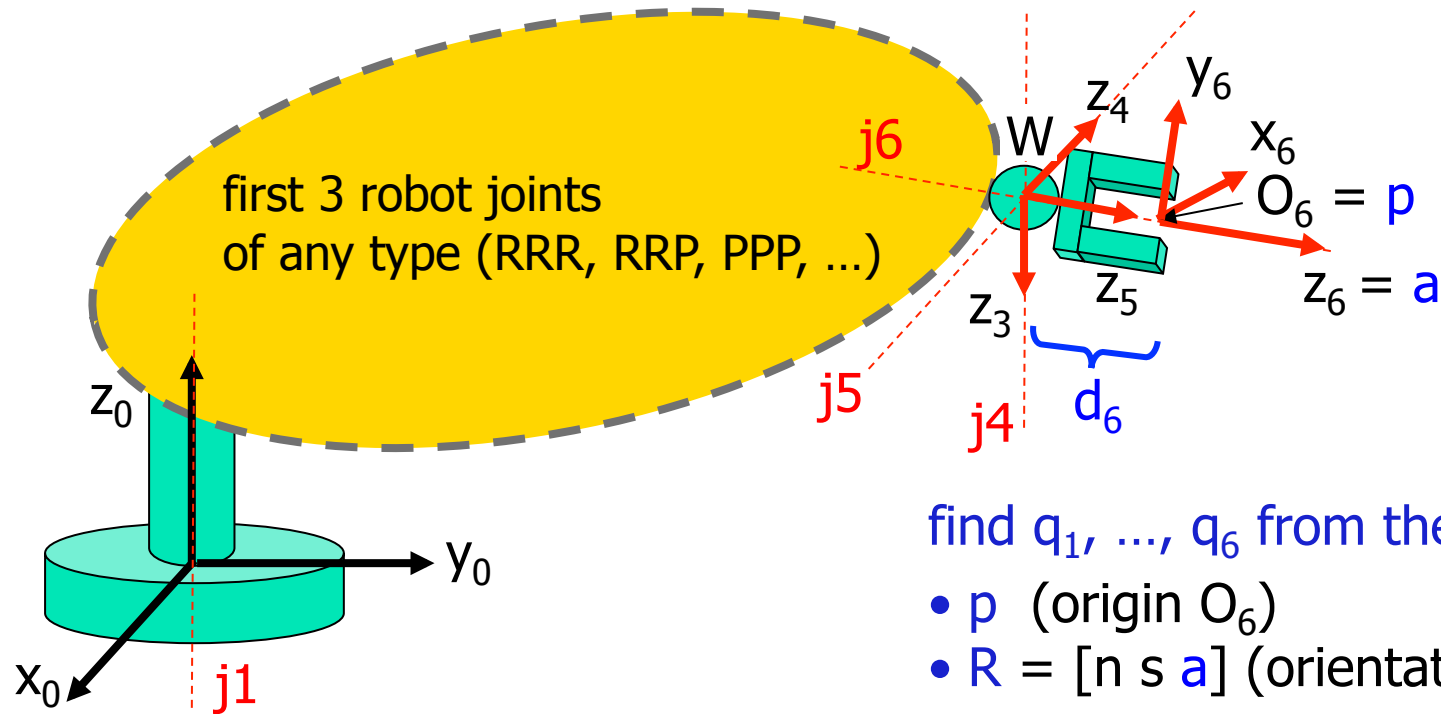
if $p_x^2 + p_y^2 = 0$, then q_1 remains undefined (stop); else

$$q_1 = \text{ATAN2}\left\{\frac{p_y}{c_2}, \frac{p_x}{c_2}\right\} \quad (2 \text{ regular solutions } \{q_1, q_2, q_3\})$$

we have eliminated $q_3 > 0$ from both arguments!



Inverse kinematics for robots with spherical wrist



find q_1, \dots, q_6 from the input data:

- p (origin O_6)
- $R = [n \ s \ a]$ (orientation of RF_6)

1. $W = p - d_6 a \rightarrow q_1, q_2, q_3$ (inverse "position" kinematics for main axes)
2. $R = \overset{\text{given}}{\uparrow} {}^0R_3(q_1, q_2, q_3) \overset{\text{known, after 1.}}{\uparrow} \underbrace{{}^3R_6(q_4, q_5, q_6)}_{\text{Euler ZYZ or ZXZ rotation matrix}} \rightarrow q_4, q_5, q_6$ (inverse "orientation" kinematics for wrist)



6R example: Unimation PUMA 600

spherical wrist

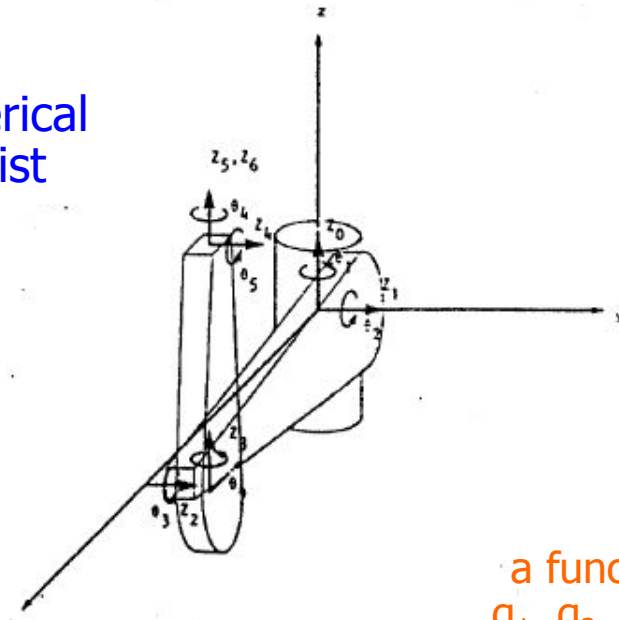


TABLE I
LINK PARAMETERS FOR PUMA ARM

Joint	α^a	θ^a	d	a	Range
1	-90°	θ_1	0	0	$\theta_1: +/ -160^\circ$
2	0	θ_2	0	a_2	$\theta_2: +45^\circ - -225^\circ$
3	90°	θ_3	d_3	a_3	$\theta_3: 225^\circ - -45^\circ$
4	-90°	θ_4	d_4	0	$\theta_4: +/ -170^\circ$
5	90°	θ_5	0	0	$\theta_5: +/ -135^\circ$
6	0	θ_6	0	0	$\theta_6: +/ -170^\circ$

$a_1 = 17.000$ $a_3 = 0.75$
 $d_3 = 4.937$ $d_4 = 17.000$

here $d_6=0$,
so that 0_6W directly

a function of q_1, q_2, q_3 only!

$$\begin{aligned}
 n_x &= C_1[C_{23}(C_4C_5C_6 - S_4S_6) - S_{23}S_5C_6] - S_1[S_4C_5C_6 + C_4S_6] \\
 n_y &= S_1[C_{23}(C_4C_5C_6 - S_4S_6) - S_{23}S_5C_6] + C_1[S_4C_5C_6 + C_4S_6] \\
 n_z &= -S_{23}(C_4C_5C_6 - S_4S_6) - C_{23}S_5C_6 \\
 o_x &= C_1[-C_{23}(C_4C_5S_6 + S_4C_6) + S_{23}S_5S_6] - S_1[-S_4C_5S_6 + C_4C_6] \\
 o_y &= S_1[-C_{23}(C_4C_5S_6 + S_4C_6) + S_{23}S_5S_6] + C_1[-S_4C_5S_6 + C_4C_6] \\
 o_z &= S_{23}(C_4C_5S_6 + S_4C_6) + C_{23}S_5S_6 \\
 a_x &= C_1(C_{23}C_4S_5 + S_{23}C_5) - S_1S_4S_5 \\
 a_y &= S_1(C_{23}C_4S_5 + S_{23}C_5) + C_1S_4S_5 \\
 a_z &= -S_{23}C_4S_5 + C_{23}C_5 \\
 p_x &= C_1(d_4S_{23} + a_3C_{23} + a_2C_2) - S_1d_3 \\
 p_y &= S_1(d_4S_{23} + a_3C_{23} + a_2C_2) + C_1d_3 \\
 p_z &= -(-d_4C_{23} + a_3S_{23} + a_2S_2)
 \end{aligned}$$

$n = {}^0x_6(q)$
 $s = {}^0y_6(q)$
 $a = {}^0z_6(q)$
 $p = {}^0_6(q)$

8 different inverse solutions
that can be found in closed form
(see Paul, Shimano, Mayer; 1981)

Numerical solution of inverse kinematics problems



- use when a closed-form solution \mathbf{q} to $r_d = f_r(\mathbf{q})$ does not exist or is “too hard” to be found
- $J_r(\mathbf{q}) = \frac{\partial f_r}{\partial \mathbf{q}}$ (analytical Jacobian)
- **Newton method** (here for $m=n$)
 - $r_d = f_r(\mathbf{q}) = f_r(\mathbf{q}^k) + J_r(\mathbf{q}^k) (\mathbf{q} - \mathbf{q}^k) + o(\|\mathbf{q} - \mathbf{q}^k\|^2)$ ← neglected
$$\mathbf{q}^{k+1} = \mathbf{q}^k + J_r^{-1}(\mathbf{q}^k) [r_d - f_r(\mathbf{q}^k)]$$
 - convergence if \mathbf{q}^0 (initial guess) is close enough to some \mathbf{q}^* : $f_r(\mathbf{q}^*) = r_d$
 - problems near singularities of the Jacobian matrix $J_r(\mathbf{q})$
 - in case of robot redundancy ($m < n$), use the pseudo-inverse $J_r^\#(\mathbf{q})$
 - has **quadratic** convergence rate when near to solution (fast!)



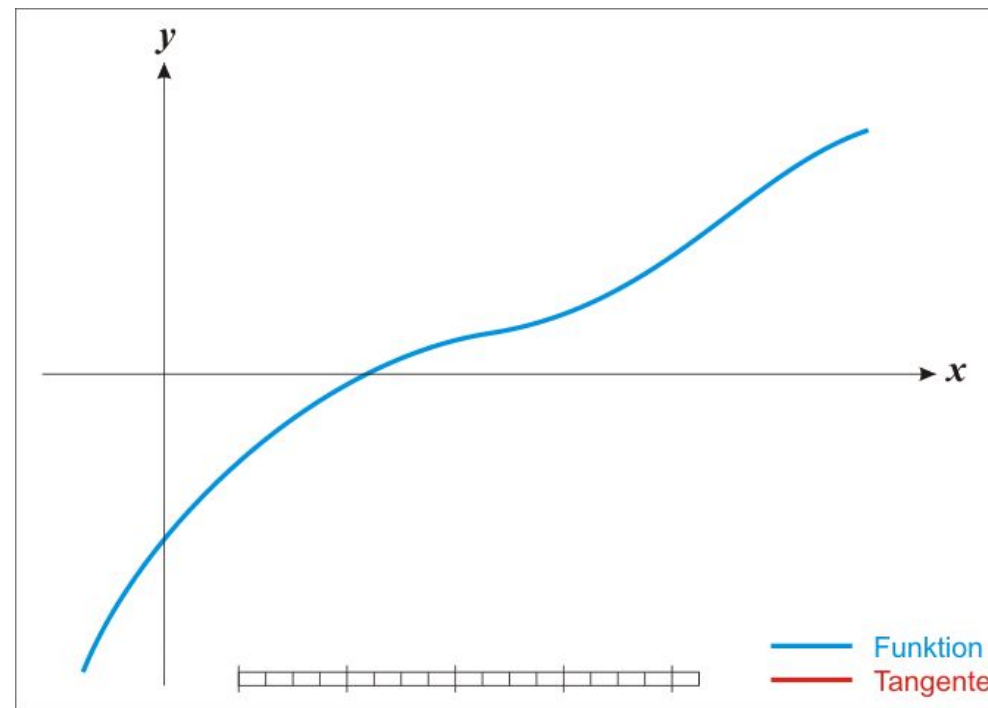
Operation of Newton method

- in the scalar case, also known as “method of the tangent”
- for a differentiable function $f(x)$, find a root of $f(x)=0$ by iterating as

$$x_{k+1} = x_k - \frac{f(x_k)}{f'(x_k)} \quad \rightarrow$$

an approximating sequence

$$\{x_1, x_2, x_3, x_4, x_5, \dots\}$$



animation from

http://en.wikipedia.org/wiki/File:NewtonIteration_Ani.gif

Numerical solution of inverse kinematics problems (cont'd)



- Gradient method (max descent)

- minimize the error function

$$H(q) = \frac{1}{2} \|r_d - f_r(q)\|^2 = \frac{1}{2} [r_d - f_r(q)]^T [r_d - f_r(q)]$$

$$q^{k+1} = q^k - \alpha \nabla_q H(q^k)$$

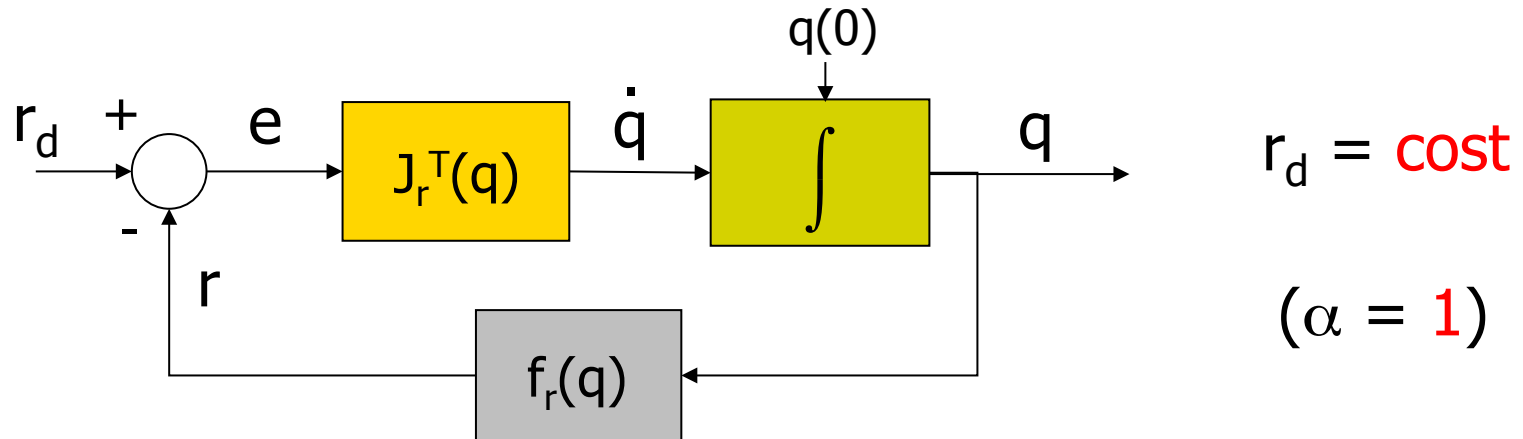
from $\nabla H(q) = -J_r^T(q) [r_d - f_r(q)]$, we get

$$q^{k+1} = q^k + \alpha J_r^T(q^k) [r_d - f_r(q^k)]$$

- the scalar **step size** $\alpha > 0$ should be chosen so as to guarantee a decrease of the error function at each iteration (too large values for α may lead the method to “miss” the minimum)
- when the step size α is too small, convergence is extremely **slow**



Revisited as a "feedback" scheme



$e = r_d - f_r(q) \rightarrow 0 \Leftrightarrow$ closed-loop equilibrium $e=0$ is asymptotically stable

$V = \frac{1}{2} e^T e \geq 0$ Lyapunov candidate function

$$\dot{V} = e^T \dot{e} = e^T \frac{d}{dt} (r_d - f_r(q)) = -e^T J_r \dot{q} = -e^T J_r J_r^T e \leq 0$$

$$\dot{V} = 0 \Leftrightarrow e \in \text{Ker}(J_r^T) \quad \text{in particular } e = 0$$

asymptotic stability



Properties of Gradient method

- computationally simpler: **Jacobian transpose**, rather than its (pseudo)-inverse
- direct use also for robots that are redundant for the task
- may not converge to a solution, but it **never** diverges
- the **discrete time** evolution of the continuous scheme

$$\mathbf{q}^{k+1} = \mathbf{q}^k + \Delta T \mathbf{J}_r^T(\mathbf{q}^k) [\mathbf{r}_d - \mathbf{f}(\mathbf{q}^k)] \quad (\alpha = \Delta T)$$

is equivalent to an iteration of the Gradient method

- scheme can be accelerated by using a gain matrix $\mathbf{K} > 0$

$$\dot{\mathbf{q}} = \mathbf{J}_r^T(\mathbf{q}) \mathbf{K} \mathbf{e}$$

note: \mathbf{K} can be used also to “escape” from being stuck in a **stationary point**, by rotating the error \mathbf{e} out of the kernel of \mathbf{J}_r^T (if a **singularity** is encountered)



A case study

analytic expressions of Newton and gradient iterations

- 2R robot with $l_1=l_2=1$, desired end-effector position $r_d = (1,1)$
- direct kinematic function and error

$$f_r(q) = \begin{pmatrix} c_1 + c_{12} \\ s_1 + s_{12} \end{pmatrix} \quad e = r_d - f_r(q) = \begin{pmatrix} 1 \\ 1 \end{pmatrix} - f_r(q)$$

- Jacobian matrix

$$J_r(q) = \frac{\partial f_r(q)}{\partial q} = \begin{pmatrix} -(s_1 + s_{12}) & -s_{12} \\ c_1 + c_{12} & c_{12} \end{pmatrix}$$

- **Newton** versus **Gradient** iteration

$$q^{k+1} = q^k + \left[\begin{array}{c} \frac{1}{s_2} \begin{pmatrix} c_{12} & s_{12} \\ -(c_1 + c_{12}) & -(s_1 + s_{12}) \end{pmatrix} \\ \alpha \begin{pmatrix} -(s_1 + s_{12}) & c_1 + c_{12} \\ -s_{12} & c_{12} \end{pmatrix} \end{array} \right]_{q=q^k} \cdot \begin{pmatrix} 1 - (c_1 + c_{12}) \\ 1 - (s_1 + s_{12}) \end{pmatrix}_{q=q^k}$$

$\det J_r(q)$ points to the $\frac{1}{s_2}$ term.

$J_r^{-1}(q^k)$ is highlighted in red.

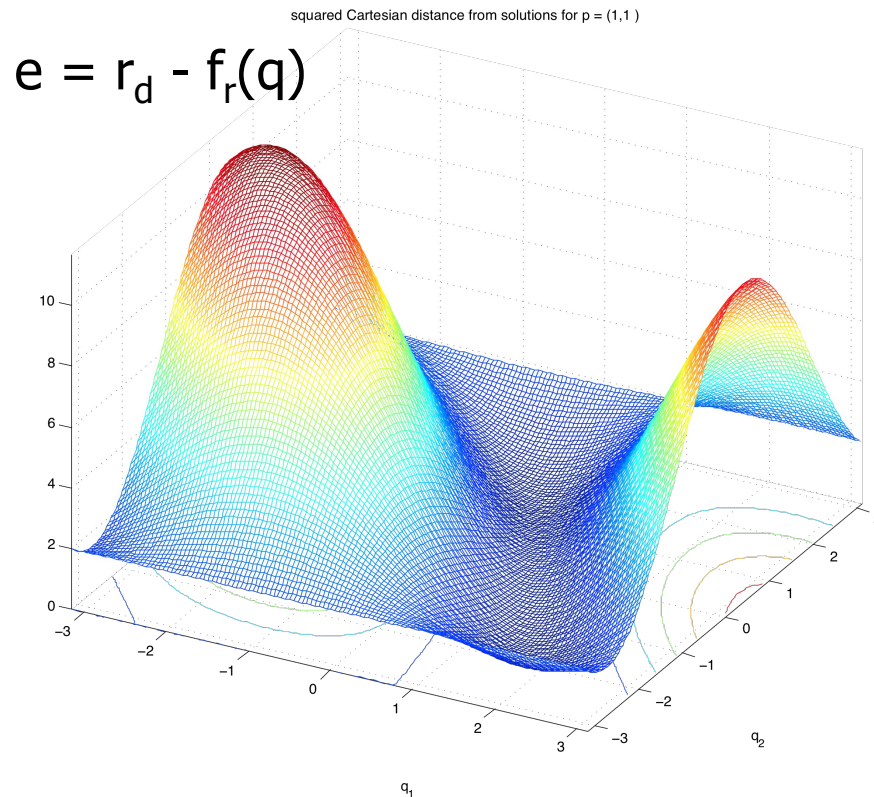
$J_r^T(q^k)$ is highlighted in orange.

e_k is highlighted in green.

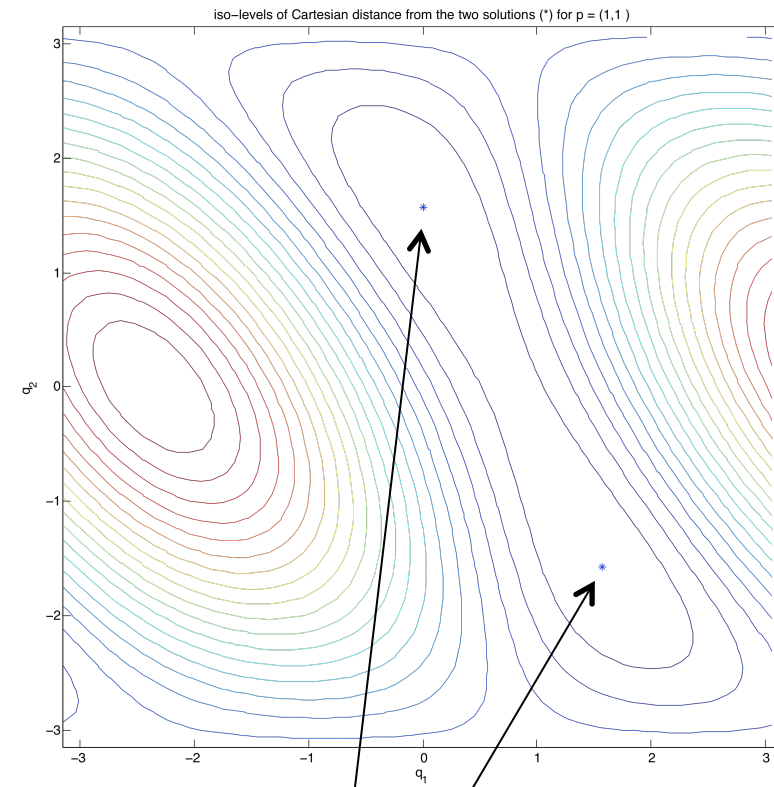


Error function

- 2R robot with $l_1=l_2=1$, desired end-effector position $r_d = (1,1)$



plot of $\|e\|^2$ as a function of $q = (q_1, q_2)$

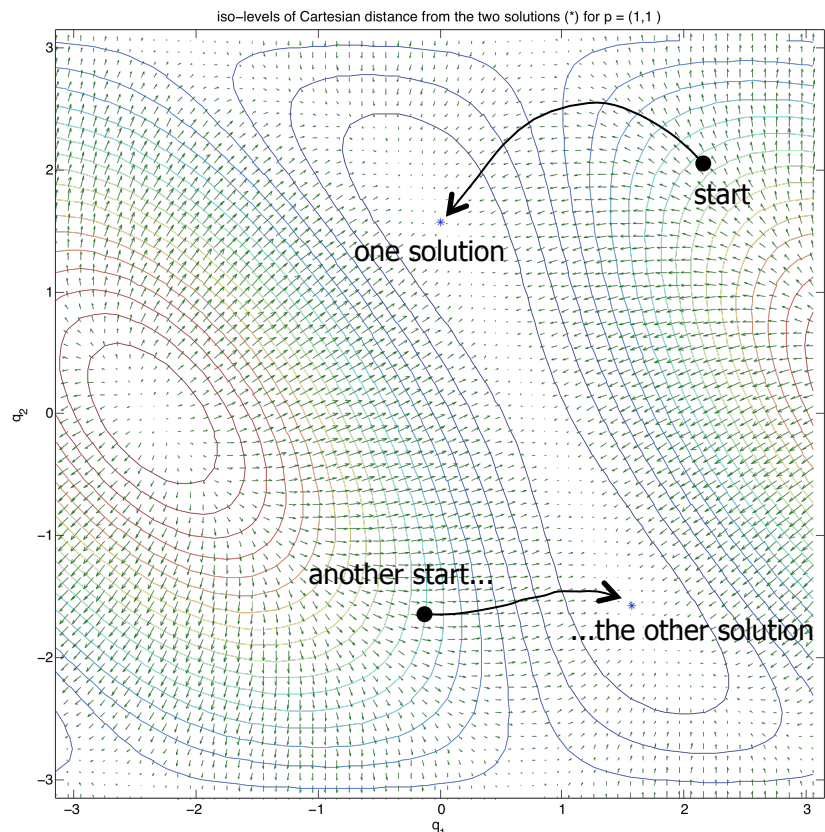


two local minima
(inverse kinematic solutions)

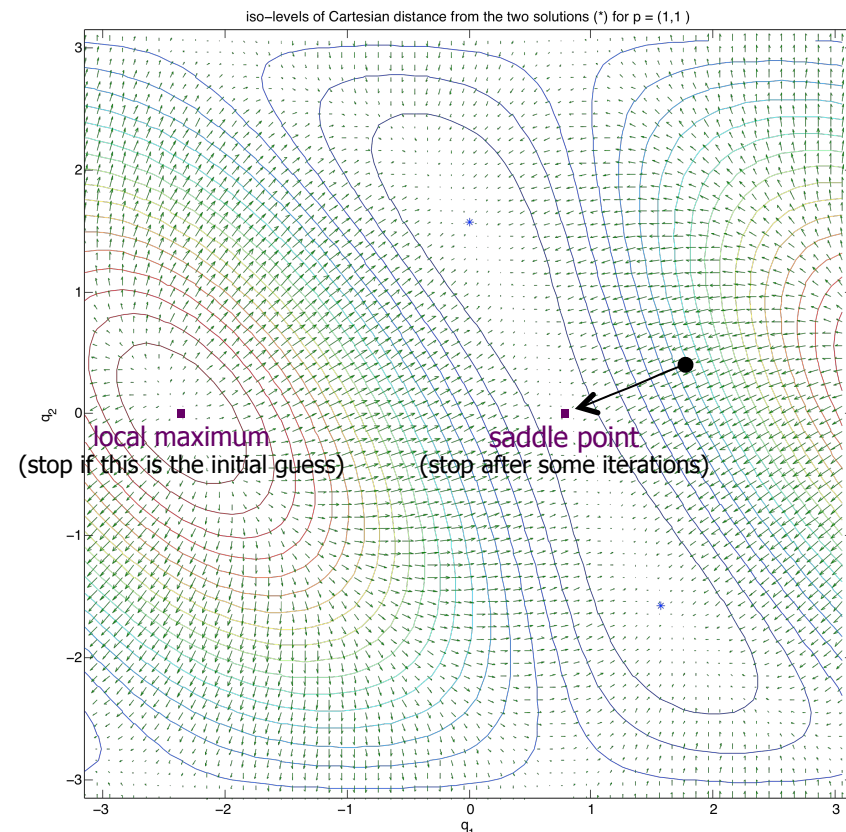


Error reduction by Gradient method

- flow of iterations along the **negative** (or anti-) gradient
- two possible cases: convergence or stuck (at **zero gradient**)



$$(q_1, q_2)' = (0, \pi/2) \quad (q_1, q_2)'' = (\pi/2, -\pi/2)$$



$$(q_1, q_2)_{\max} = (-3\pi/4, 0) \quad (q_1, q_2)_{\text{saddle}} = (\pi/4, 0)$$

$e \in \text{Ker}(J_r^T)$!



Issues in implementation

- initial guess q^0
 - only **one** inverse solution is generated for each guess
 - multiple initializations for obtaining other solutions
- optimal step size α in Gradient method
 - a constant step may work good initially, but not close to the solution (or vice versa)
 - an **adaptive** one-dimensional line search (e.g., Armijo's rule) could be used to choose the best α at each iteration

- stopping criteria

Cartesian error
(possibly, separate for position and orientation) $\|r_d - f(q^k)\| \leq \varepsilon$ **algorithm increment** $\|q^{k+1} - q^k\| \leq \varepsilon_q$

- understanding closeness to singularities

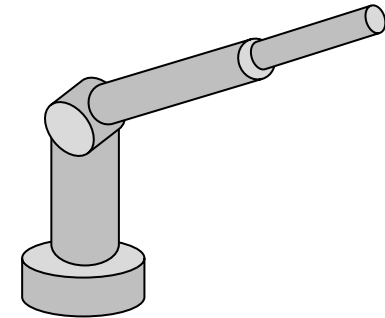
$$\sigma_{\min}\{J(q^k)\} \geq \sigma_0$$

numerical conditioning of Jacobian matrix (SVD)
(or a simpler test on its determinant, for $m=n$)



Numerical tests on RRP robot

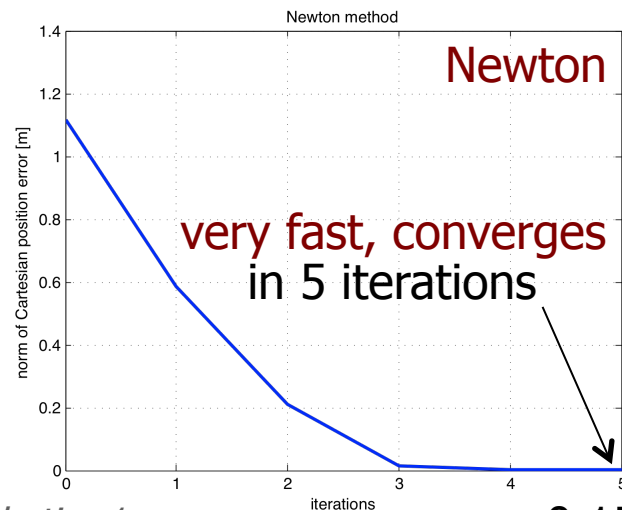
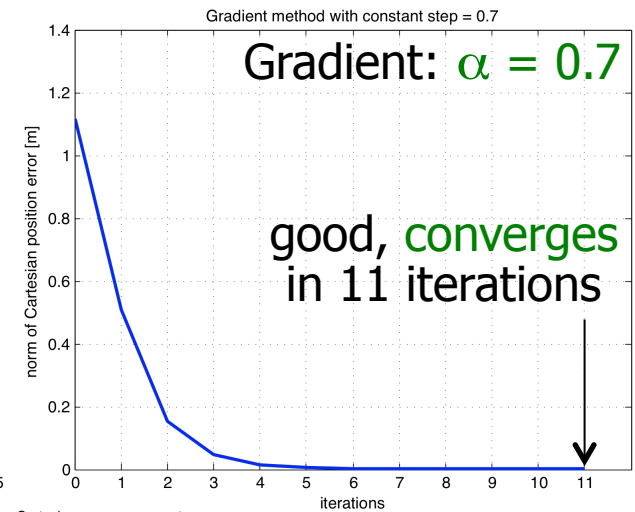
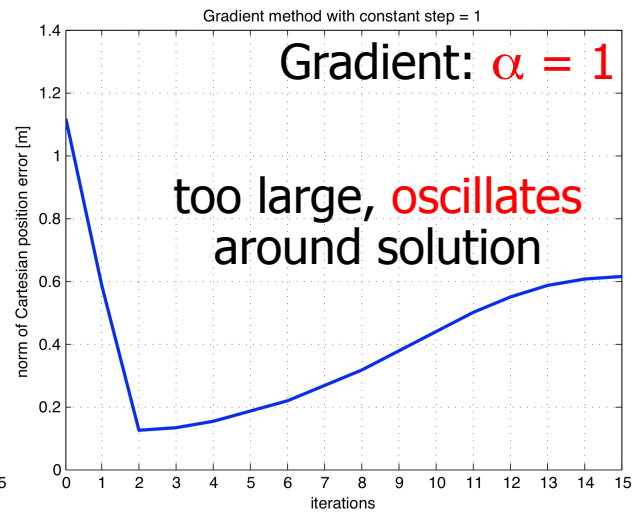
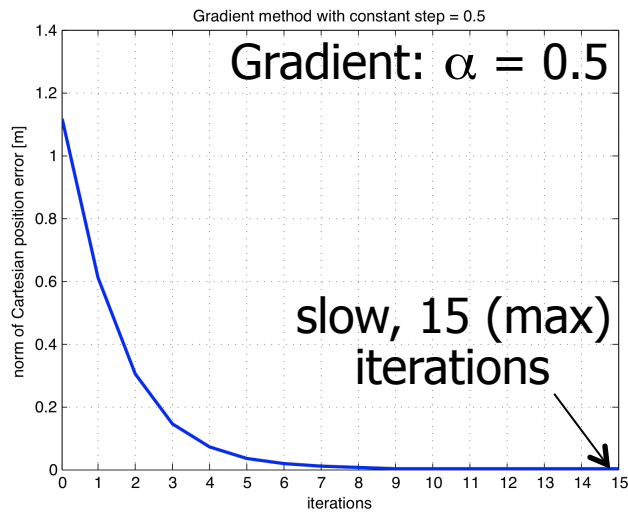
- **RRP/polar robot**: desired E-E position $r_d = p_d = (1, 1, 1)$
—see **slide 17**, $d_1=0.5$
- the two (known) **analytic** solutions, with $q_3 \geq 0$, are:
$$q^* = (0.7854, 0.3398, 1.5)$$
$$q^{**} = (q_1^* - \pi, \pi - q_2^*, q_3^*) = (-2.3562, 2.8018, 1.5)$$
- norms $\varepsilon = 10^{-5}$ (max Cartesian error), $\varepsilon_q = 10^{-6}$ (min joint increment)
- $k_{\max}=15$ (max iterations), $|\det(J_r)| \leq 10^{-4}$ (closeness to singularity)
- **numerical** performance of Gradient (with different α) vs. Newton
 - **test 1**: $q^0 = (0, 0, 1)$ as initial guess
 - **test 2**: $q^0 = (-\pi/4, \pi/2, 1)$ —“singular” start, since $c_2=0$ (see **slide 17**)
 - **test 3**: $q^0 = (0, \pi/2, 0)$ —“double singular” start, since also $q_3=0$
- solution and plots with Matlab code



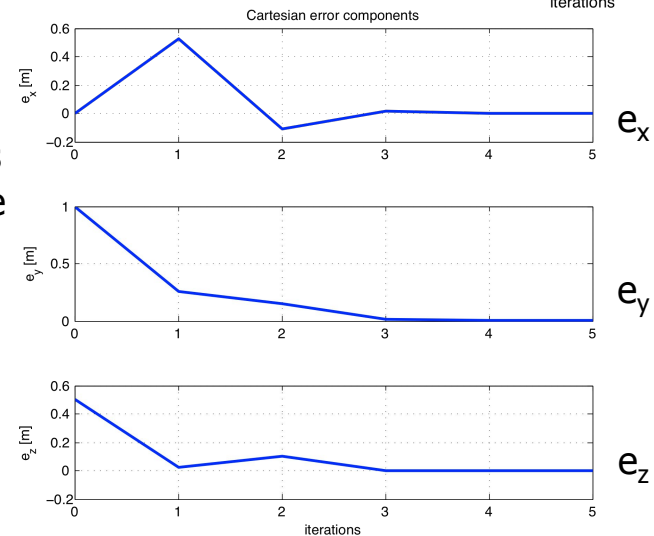


Numerical test - 1

- test 1: $q^0 = (0, 0, 1)$ as initial guess; evolution of error norm



Cartesian errors component-wise

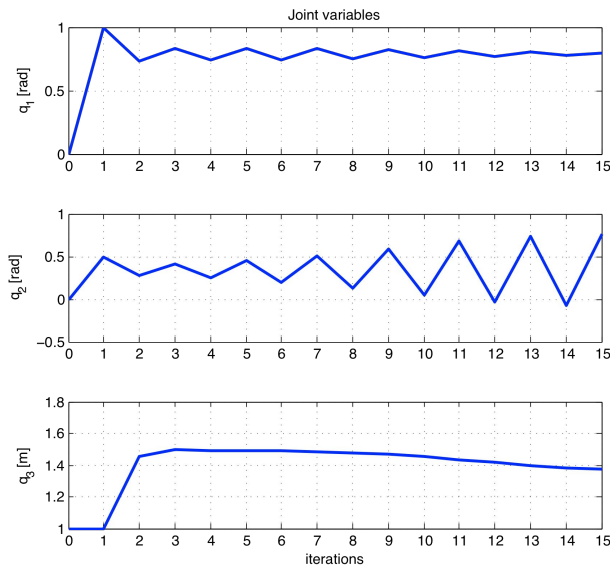


$0.57 \cdot 10^{-5}$



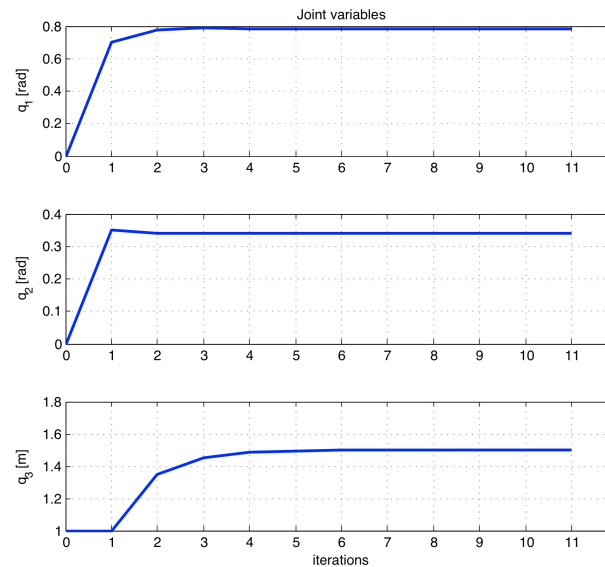
Numerical test - 1

- test 1: $q^0 = (0, 0, 1)$ as initial guess; evolution of joint variables



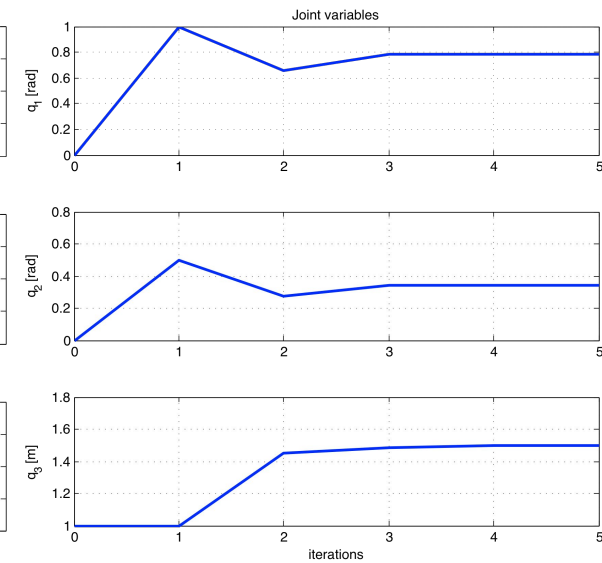
Gradient: $\alpha = 1$

not converging
to a solution



Gradient: $\alpha = 0.7$

converges in
11 iterations



Newton

converges in
5 iterations

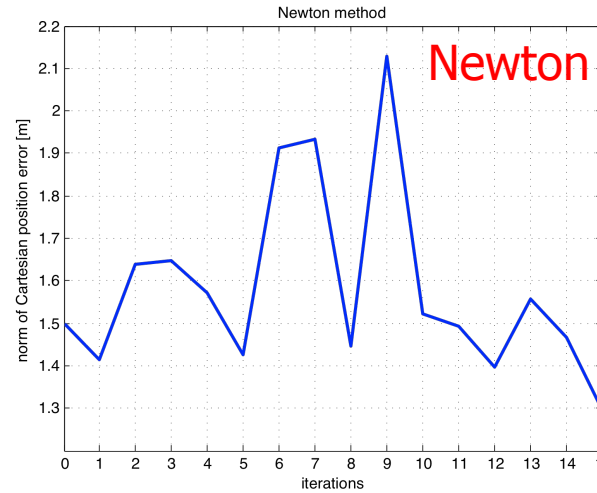
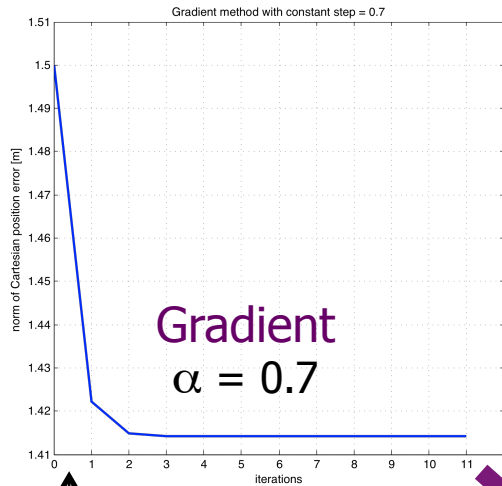
both to solution $q^* = (0.7854, 0.3398, 1.5)$



Numerical test - 2

- test 2: $q^0 = (-\pi/4, \pi/2, 1)$: singular start

error norms

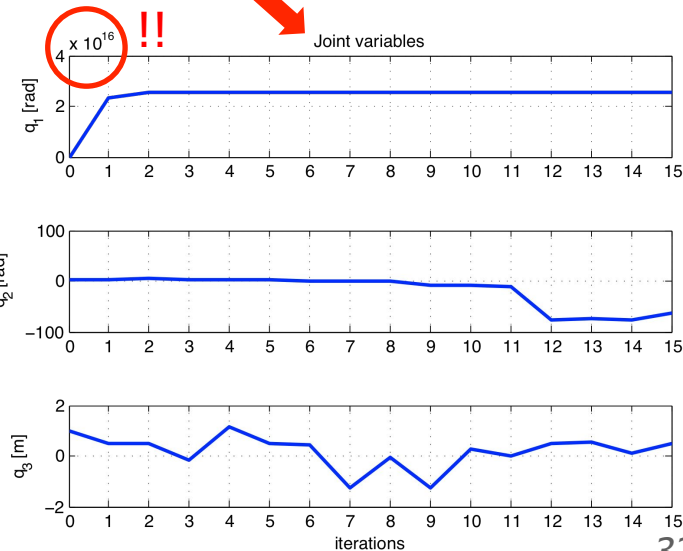
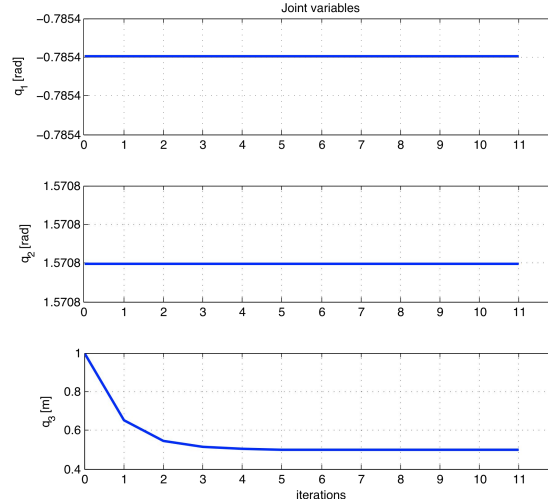


with check of singularity:
blocked at start

without check:
it diverges!

starts toward solution, but slowly stops (in singularity): when Cartesian error vector $e \in \text{Ker}(J_r^T)$

joint variables

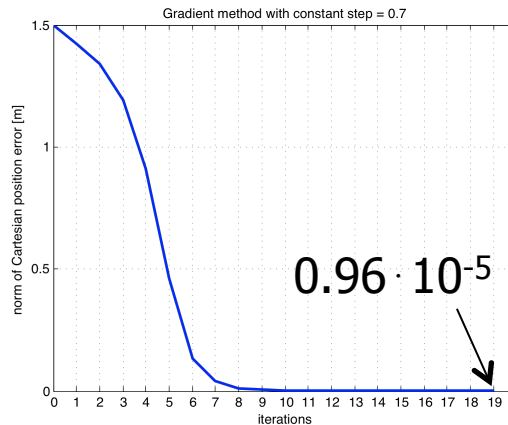




Numerical test - 3

- test 3: $q^0 = (0, \pi/2, 0)$: "double" singular start

error norm

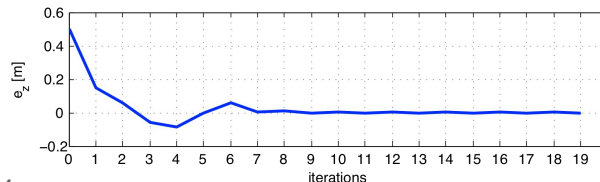
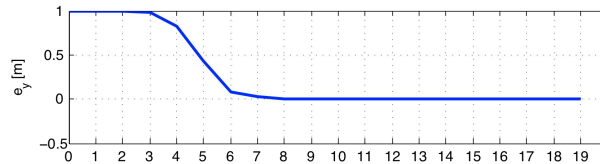
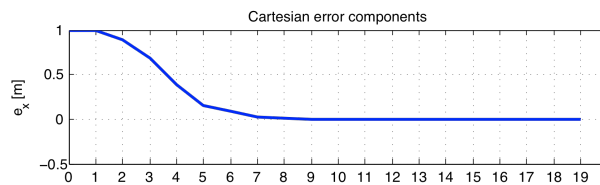


Gradient (with $\alpha = 0.7$)

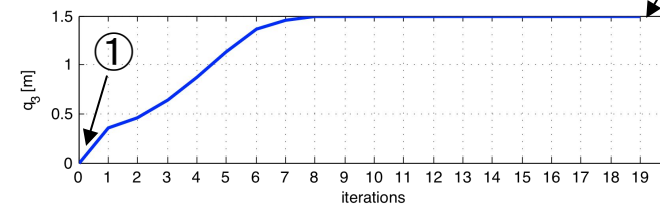
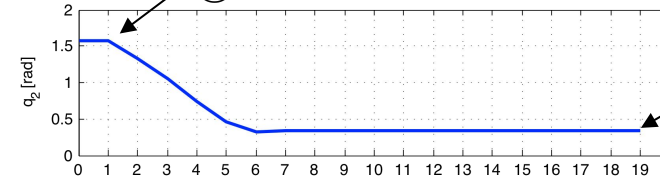
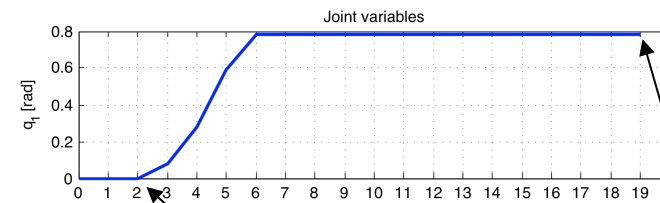
- ① starts toward solution
- ② exits the double singularity
- ③ slowly converges in 19 iterations to the solution $q^* = (0.7854, 0.3398, 1.5)$

Newton is either blocked at start or (w/o check) explodes (NaN)!!

Cartesian errors



joint variables





Final remarks

- an **efficient** iterative scheme can be devised by combining
 - **initial iterations** with Gradient method (“sure but slow”, having linear convergence rate)
 - **switch then** to Newton method (quadratic terminal convergence rate)
- **joint range limits** are considered only at the end
 - check if the found solution is feasible, as for analytical methods
- if the problem has to be solved **on-line**
 - execute iterations and associate an actual robot motion: **repeat steps** at times $t_0, t_1=t_0+T, \dots, t_k=t_{k-1}+T$ (e.g., every $T=40$ ms)
 - the “good” choice for the initial q^0 at t_k is the solution of the previous problem at t_{k-1} (gives continuity, needs only 1-2 Newton iterations)
 - crossing of singularities and handling of joint range limits need special care in this case
- Jacobian-based inversion schemes are used also for **kinematic control**, along a continuous task trajectory $r_d(t)$