

BITS FROM BYTES

Firmware Change Log

Version 2.0.8

Watchdog Timer

This has been added to ensure that if any unforeseen processor problems occur the machine will close down in a safe manner (the print job being executed will be lost).

File Seek Routine

If the SD card gives a bad read it will retry thus making it more robust.

Z Move Checking

Any move of the bed upwards of more than 2mm will be ignored (to rule out head crashes). This is configurable and can be turned off if desired.

Extruder Reversing

Code M227 added to drive extruder in reverse direction thus massively reducing 'stringing'.

Limit Switch Display

When running manual mode each limit switch status will be displayed so that pressing on the switch will show on the display.

